SII Print Class Library for iOS
Application Programmer's Guide

Rev.09

[Products]

SLP720RT Series

SLP721RT Series

Seiko Instruments Inc.

Rev.01	March 2022
Rev.02	September 2022
Rev.03	December 2022
Rev.04	March 2023
Rev.05	March 2024
Rev.06	May 2024
Rev.07	November 2024
Rev.08	January 2025
Rev.09	June 2026

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INTRODUCTION

This manual describes "SII Print Class Library for iOS" (hereinafter referred to as "SII print class library") provided by Seiko Instruments Inc. (hereinafter referred to as "SII").

Target Printers

The printers supported by SII print class library are listed below.

Printer	Interface
SLP720RT Series	TCP/IP
SLP721RT Series	Bluetooth
	TCP/IP

Terms

The terms used in this manual are described below.

Term	Description
Technical Reference	Technical Reference shown as follows: ・SLP720RT SERIES THERMAL PRINTER TECHNICAL REFERENCE ・SLP721RT SERIES THERMAL PRINTER TECHNICAL REFERENCE
User's Guide	User's Guide shown as follows: ・SLP720RT SERIES Thermal Printer USER'S GUIDE ・SLP721RT SERIES Thermal Printer USER'S GUIDE
Printer command	Command for controlling the printer described in "Technical Reference"

Supported Paper and Names in This Manual

The supported paper by the SII print class library and their names in this manual are listed below.

All Type	By type	By function	Abbreviation	Support
Paper	Receipt	Receipt	Receipt	✓
	Linerless label	Linerless label	Label	✓
		Marked linerless label	Marked paper	✓
	SLP Label	SLP Label	Label	✓

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Chapter 1
Product Overview

This chapter describes the product overview of SII print class library.

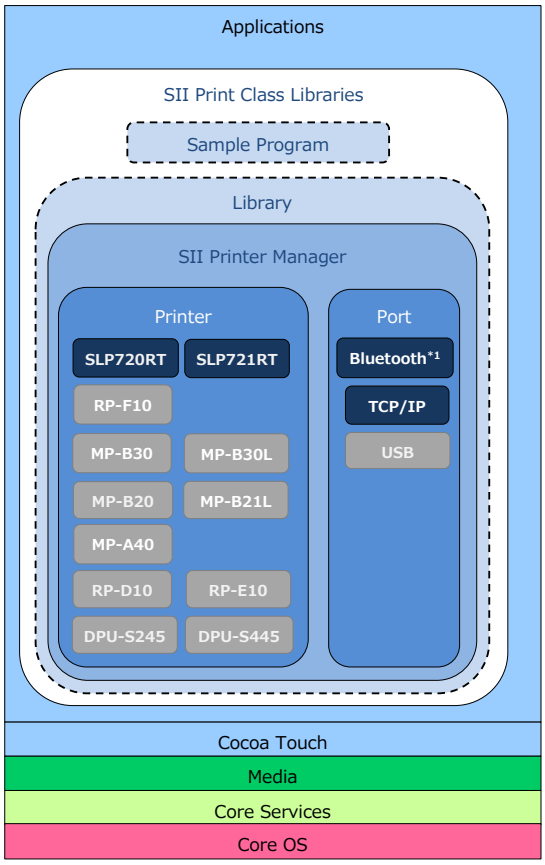
1.1 Functions Provided by SII Print Class Library

The SII print class library including the library and the sample program provides the functions to use SII printer SLP720RT/SLP721RT series (hereinafter referred to as "printer") in iOS applications.
Moreover, the SII print class library provides the library sample program in Xcode project.

1.2 SII Print Class Library Overview

1.2.1 SII Print Class Library Configuration

The library and the sample program in the SII print class library are indicated with dashed lines in the figure below.



*1: Supported only by SLP721RT.

1.2.2 Functions Provided by Library

By using the library, iOS applications can easily send print data and printer commands to a printer through the communication port (Bluetooth or TCP/IP) on an iOS device.
Also, the applications can get the printer status.

The library provides the following functions:

- Connecting to / disconnecting from a printer
- Sending data to a printer (print data and/or printer commands[*1])
- Printing barcode and 2-dimensional barcode
- Sending a data file to a printer (print data and/or printer commands[*1])
- Getting the printer status
- Aborting the waiting state of a printer
- Getting various responses from a printer
- Bulk registration of print commands
- Registering a printer status call back function
- Searching the printer by Bluetooth or TCP/IP
- Drawer operational control
- Buzzer sounding control
- Printing a label file
- Replacing object data in a label file
- Outputting a log file

*1: Commands that read the response from the printer are not supported.
In order to read responses from the printer, use **`getStatus`** or **`getPrinterResponse`**.

(NOTE) SLP720RT/SLP721RT do not support the APIs of page mode, Display, or the barcode scanner.

1.2.3 Development of Application that Performs Bluetooth Communication with SII Printer

When registering an application that performs Bluetooth communication with a printer to App Store, advance application from SII to Apple is necessary. For details, please contact SII.

Chapter 2
Product Specifications

This chapter describes the product specifications of the library.

2.1 Operating Environment

2.1.1 Applicable iOS Devices

Applicable iOS versions for the library are shown in the following list.

(1) iPhone models

- iPhone 15 Pro Max
- iPhone 15 Pro
- iPhone 15 Plus
- iPhone 15
- iPhone 14 Pro Max
- iPhone 14 Pro
- iPhone 14 Plus
- iPhone 14
- iPhone SE (3rd generation)
- iPhone 13 Pro Max
- iPhone 13 Pro
- iPhone 13
- iPhone 13 mini
- iPhone 12 Pro Max
- iPhone 12 Pro
- iPhone 12
- iPhone 12 mini
- iPhone SE (2nd generation)
- iPhone 11 Pro Max
- iPhone 11 Pro
- iPhone 11
- iPhone XS Max
- iPhone XS
- iPhone XR

(2) iPad models

- iPad Pro 12.9-inch (6th generation)
- iPad Pro 11inch (4th generation)
- iPad (10th generation)
- iPad Air (5th generation)
- iPad mini (6th generation)
- iPad (9th generation)
- iPad Pro 12.9inch (5th generation)
- iPad Pro 11inch (3rd generation)
- iPad Air (4th generation)
- iPad (8th generation)
- iPad Pro 12.9inch (4th generation)
- iPad Pro 11inch (2nd generation)
- iPad (7th generation)
- iPad Air (3rd generation)
- iPad mini (5th generation)
- iPad Pro 12.9inch (3rd generation)
- iPad (6th generation)
- iPad Pro 12.9inch (2nd generation)

2.1.2 Applicable iOS Versions

Applicable iOS versions for the library are shown in the following list.

- iOS 17 to 17.6.1
- iPadOS 17 to 17.6.1
- iOS 18 to 18.6.2
- iPadOS 18 to 18.6.2
- iOS 26 to 26.5
- iPadOS 26 to 26.5

2.2 Printer Settings

Set the memory switches and the Bluetooth communication setting of the printer to [Value] in the following table when using the library.
The printer memory switches and the Bluetooth communication setting can be set in the iOS app "SII Printer Utility" on the App Store.

See User's Guide for details about the memory switches and the factory default settings.

Memory Switch

MS	Function	Value
1-2	Taken Mode Selection (Taken Mode)	0: Enable[*1] 1: Disable[*2]
1-3	Mark Mode Selection (Mark Mode)	0: Enable[*3] 1: Disable[*4]
4-6	Paper Auto Detection Selection (Paper Auto Detection)	0: Enable[*3] 1: Disable[*3*4]
5-1	Automatic Status Response Selection (Auto Status Back)	0: Enable
5-2	Initialized Response Selection (Init. Response)	0: Enable
5-3	Data Discard Selection When Error Occurs (Error Through)	0: Enable
5-4	Data Discard Selection When Output Buffer Full Occurs (Response Data Discarding)	1: Disable
7	Thermal Paper Selection (Thermal Paper)	00B: Receipt 01B: Linerless label 10B: SLP Label
13-3	Realtime Command Selection (Realtime Command)	1: Enable
17-3	Feed Backward Setting After Paper Cutting (Backfeed After Cut)	0: Enable 1: Disable[*5]

*1: When printing continuously on linerless label, set this value to "Enable".
The status response of the taken sensor is responded when this value is set to "Enable".
*2: When printing continuously on receipt or SLP Label, set this value to "Disable".
*3: When using **`feedPosition`**, one of the following settings is necessary.
・To automatically detect paper, set the memory switch MS 4-6 (Paper Auto Detection Selection) of the printer to "Enable".
・To specify the paper, set MS 4-6 (Paper Auto Detection Selection) to "Disable" and set MS 1-3 (Mark Mode Selection) to "Enable".
In addition, select the paper to use as follows.
・For marked linerless label:
Set MS 7 (Thermal Paper Selection) to "Linerless label".
・For SLP Label:
Set MS 7 (Thermal Paper Selection) to "SLP Label".
*4: Set this value to "Disable" and select the paper to be used in the memory switch MS 7 (Thermal Paper Selection) of the printer when using the receipt (other than marked paper) or the Linerless label (other than the marked paper).
*5: When executing **`cutPaper`** under the following conditions and using **`printSmartLabelImageData`** immediately after, set this value to "Disable".
・MS1-3 (Mark Mode Selection) is set to "Disable".
・**SII_PM_CUT_FULL** is specified to `cuttingMethod` of **`cutPaper`**, or MS1-2 (Taken Mode Selectoin) is set to "Enable" and **SII_PM_CUT_PARTIAL** is specified to `cuttingMethod`.

Bluetooth Communication Setting

Function	Value
iOS Auto Connection	Enable*1 Disable

*1: Select "Enable" when using `resetPrinter`.

2.3 Precaution

This library is not thread safe. When this library is used on multiple threads, abnormal termination may occur.

When using TCP/IP connection, the communication port cannot be shared with printer drivers or other libraries in this library.
When using TCP/IP connection, wireless LAN access point to which the iOS device is connected and the printer need to be connected to the same network.

A concurrent connection from multiple apps to one printer is not supported when multiple apps are worked simultaneously by Multitasking on iPad with iPadOS.

Chapter 3
How to Use Library

This chapter describes the development environment of iOS application and how to use the library.

3.1 iOS Application Development Environment

In order to develop iOS applications, the following tools are required.

- Xcode 15.0 or later

The description in and after this chapter is on the premise that the environment where each tool is available is prepared.

3.2 Provided Files

The file configuration of the SII print class library is as follows.

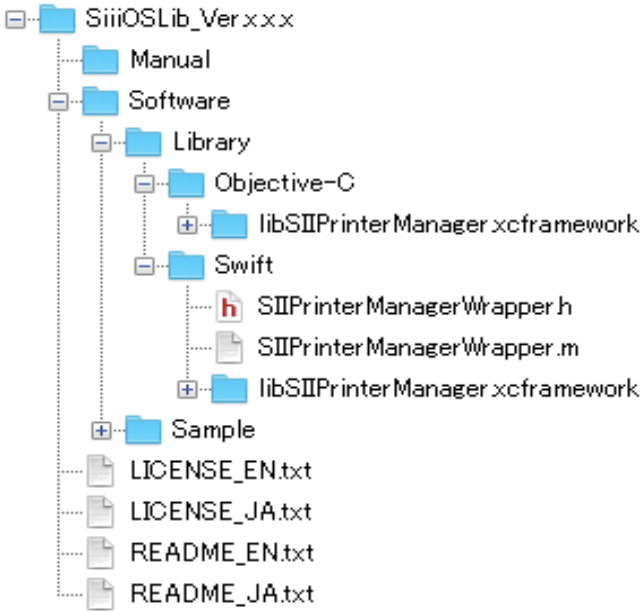


Figure 3-1

The file format of the library is XCFramework. The file name of the library is libSIIPrinterManager.xcframework.

3.3 Build Library into Xcode Project

Using the project of the sample program (SIILibSample) included in the SII print class library as an example, this section describes by development language how to build the library into the project.

See "Chapter 5 Sample Program" for the sample program included in the SII print class library.

Development Language	Description
Objective-C	See "3.3.1 Objective-C" for details to build the library as Objective-C.
Swift	See "3.3.2 Swift" for details to build the library as Swift.

(NOTE) If the following libraries provided SII Print Class Library for iOS Ver. 3.8.0 or earlier versions are included in the target project, delete them all.

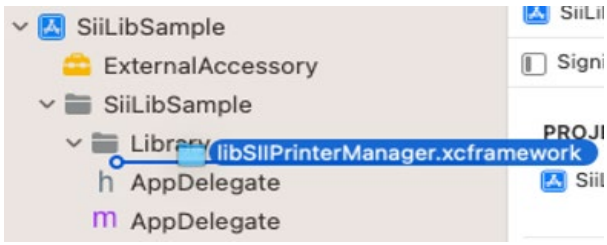
- **libSIIPrinterManager.a**
- **SIIPrinterEnum.h**
- **SIIPrinterException.h**
- **SIIPrinterManager.h**
- **SIISmartLabelManager.h**

3.3.1 Objective-C

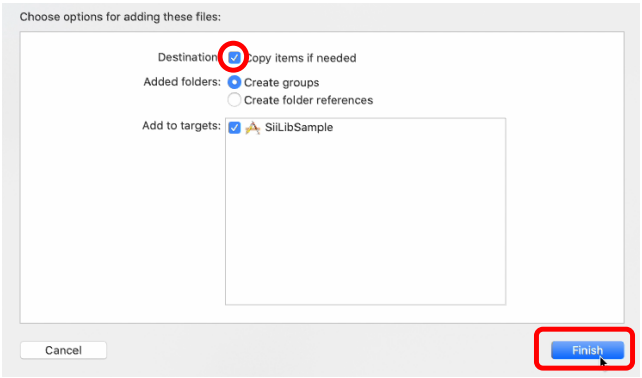
(1) Open the Xcode project.

(2) Drag the following files to any hierarchy in the target project in [Project Navigator] of the navigator window.

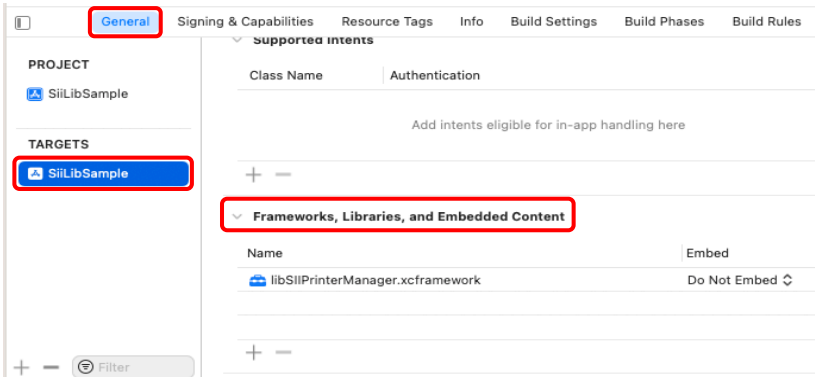
- libSIIPrinterManager.xcframework



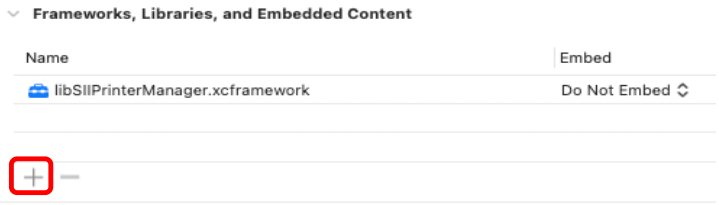
(3) Check the box [Copy items if needed], and click the [Finish] button.



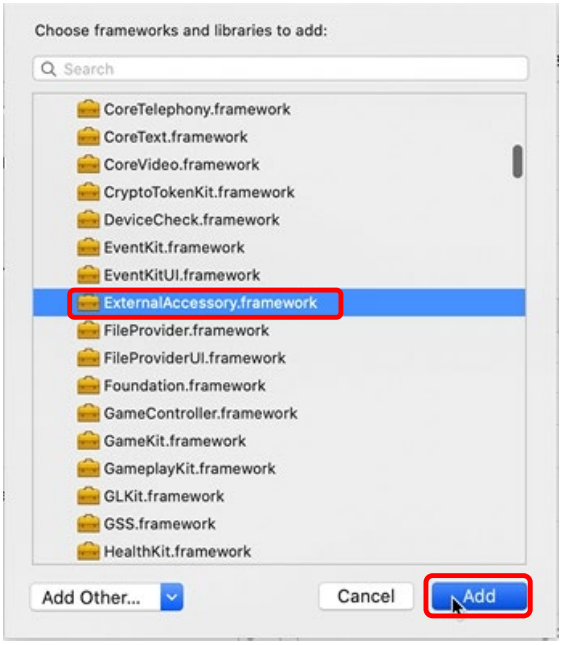
(4) Build the ExternalAccessory.framework into the project.
Select the target project in the [TARGETS], and open the [General] - [Frameworks, Libraries and Embedded Content].

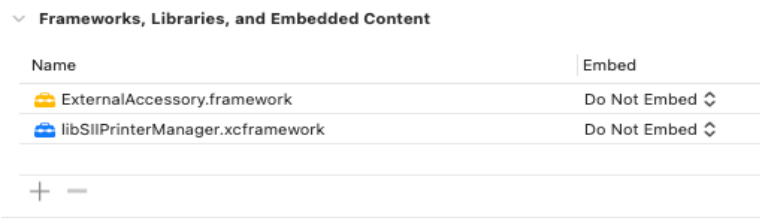


(5) Click the [+] button opened the [Frameworks, Libraries and Embedded Content].

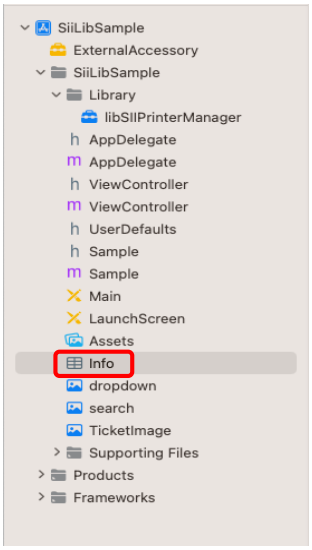


(6) Select the ExternalAccessory.framework from the list and click the [Add] button.

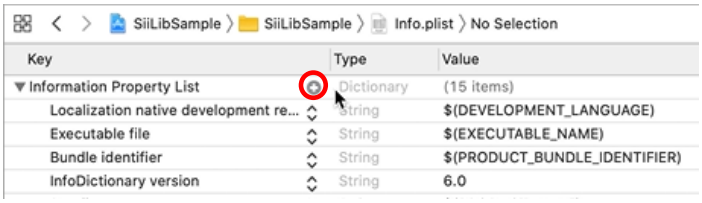




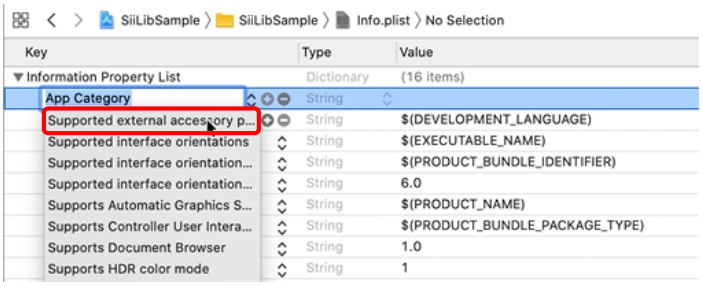
(7) Set the protocol name to use in the ExternalAccessory.framework. Select property list (.plist) in the [Project Navigator].



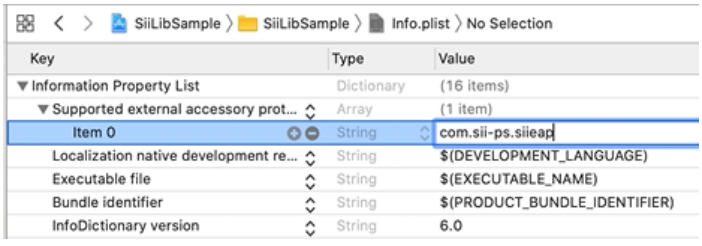
(8) Select the [Information Property List] - ⊕.



(9) Select the [Supported external accessory protocols] from the list.



(10) Open the added [Supported external accessory protocols].
The [Item 0] displayed in the opened [Supported external accessory protocols], enter com.sii-ps.siieap as the Value.



Use the following import statement when importing libraries.
#import <SIIPrinterManager/SIIPrinterManager.h>

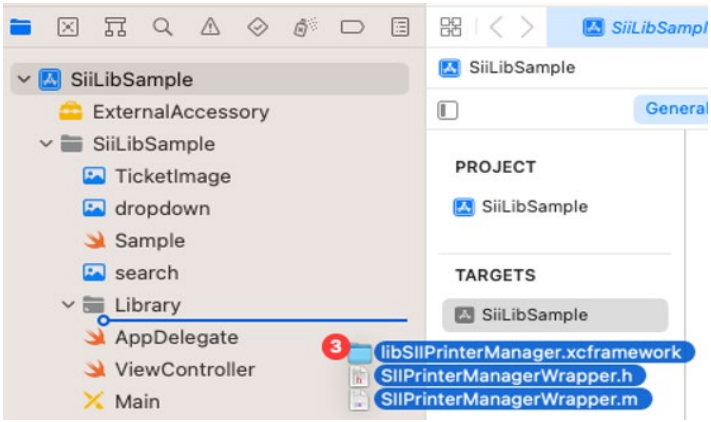
By completing these procedures, the library function becomes available.

3.3.2 Swift

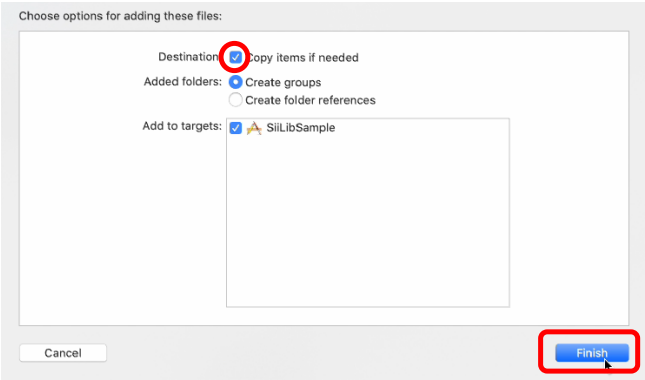
(1) Open the Xcode project.

(2) Drag the following files to any hierarchy in the target project in [Project Navigator] of the navigator window.

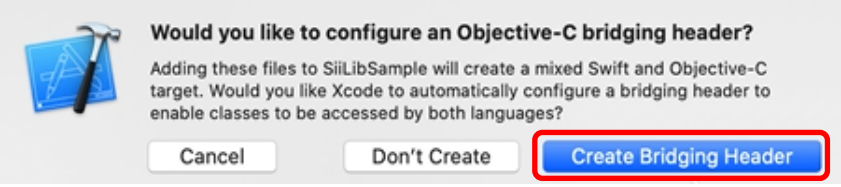
- libSIIPrinterManager.xcframework
- SIIPrinterManagerWrapper.h
- SIIPrinterManagerWrapper.m



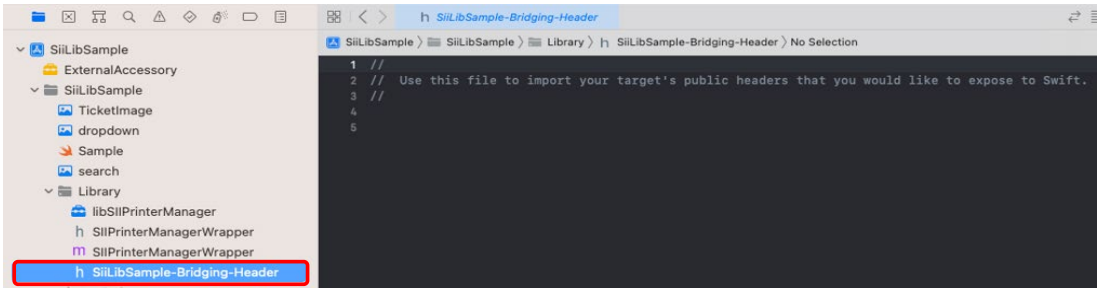
(3) Check the box [Copy items if needed], click the [Finish] button.



(4) The dialog is displayed. Select the [Create Bridging Header] button and create xxxxxxxx-Bridging-Header.h.



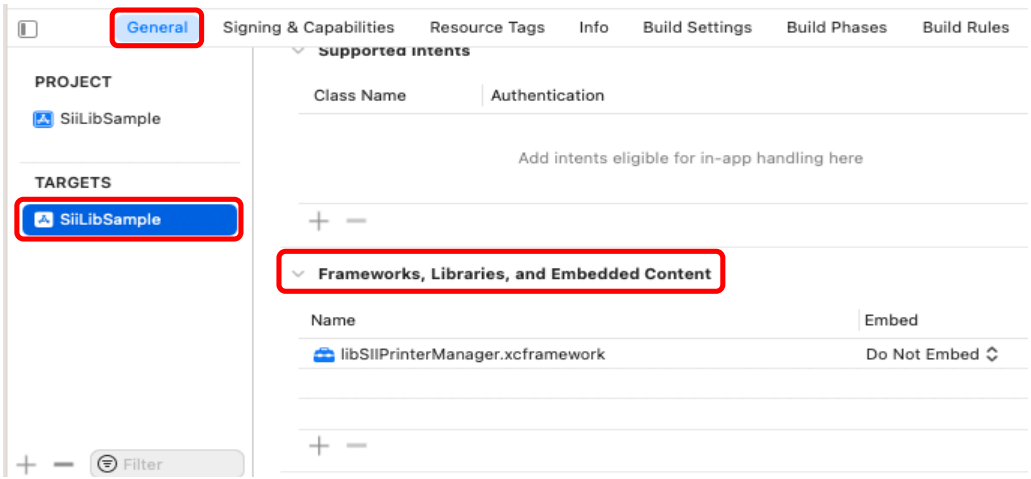
(5) Select the created xxxxxxxx-Bridging-Header.h.



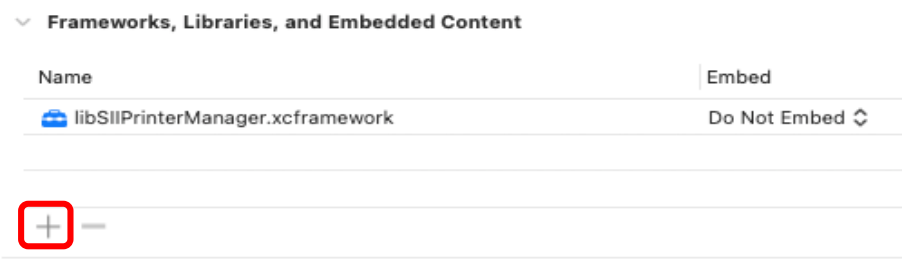
(6) Import the SIIPrinterManager.h and the SIIPrinterManagerWrapper.h into the xxxxxxxx-Bridging-Header.h.

```
1 //
2 //  Use this file to import your target's public headers that you would like to expose to Swift.
3 //
4
5 #import <SIIPrinterManager/SIIPrinterManager.h>
6 #import "SIIPrinterManagerWrapper.h"
7
```

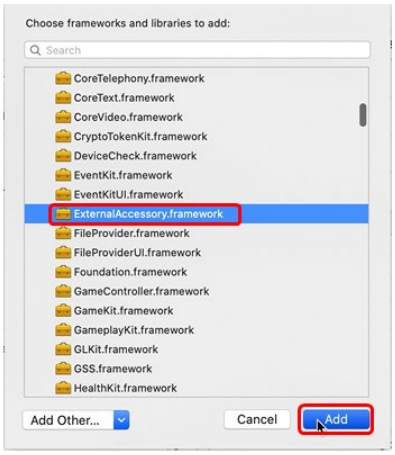
(7) Build ExternalAccessory.framework.
Select the target project in the [TARGETS], and open the [General] - [Frameworks, Libraries and Embedded Content].

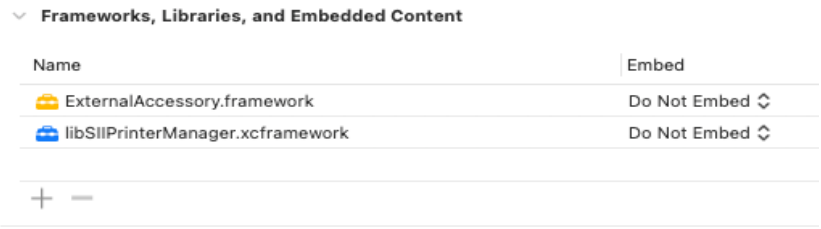


(8) Click the [+] button opened the [Frameworks, Libraries and Embedded Content].

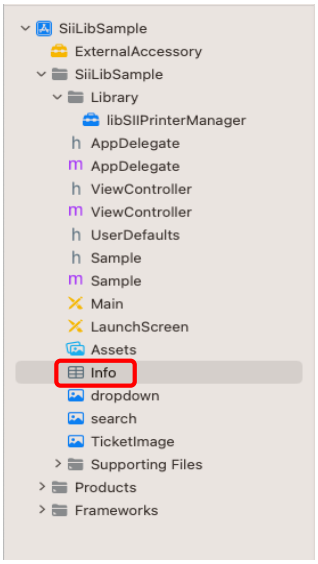


(9) Select the ExternalAccessory.framework from the list and click the [Add] button.

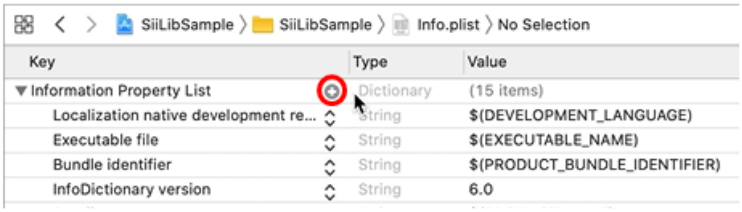




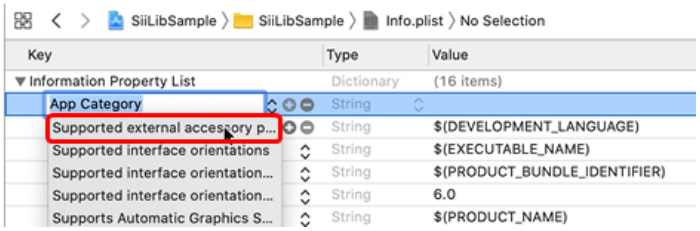
(10) Set the protocol name to use in the ExternalAccessory.framework. Select the property list (.plist) in the [Project Navigator].



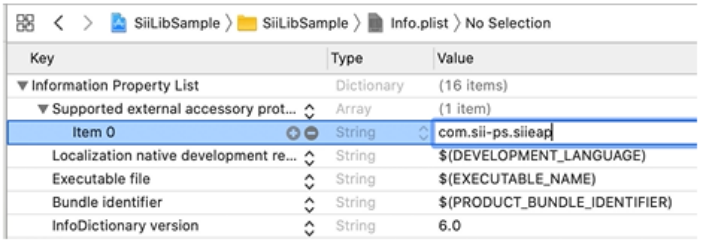
(11) Select the [Information Property List] - ⊕.



(12) Select the [Supported external accessory protocols] from the list.



(13) Open the added [Supported external accessory protocols].
The [Item 0] displayed in the opened [Supported external accessory protocols], enter com.sii-ps.siieap as the Value.



By completing these procedures, the library function becomes available.

Chapter 4
Functions of Library

This chapter describes the APIs of each class and protocol implemented in the library.

4.1 Printing Label Function

The label files (*.sl, *.slex) created using Smart Label Creator and SII Layout Editor can be printed using the library.
It also provides the function to replace text data, image data, or barcode data using the label file and print.

Smart Label Creator or SII Layout Editor is software that can create labels.

In this manual, when describing both Smart Label Creator and SII Layout Editor, they are referred to as the "app".
If an individual description is required, the name of the product will be provided.

The app can be downloaded from the following web page.

- SLP720RT/SLP721RT series download page
  https://www.sii-ps.com/slp720rt/

In addition, directed to the store directly depending on the app and the app can be installed.

iOS or Android

By scanning a QR code below with the smartphone, redirected to the store and the app can be installed.

- **iOS**

SII Layout Editor

- **Android**

SII Layout Editor

Windows

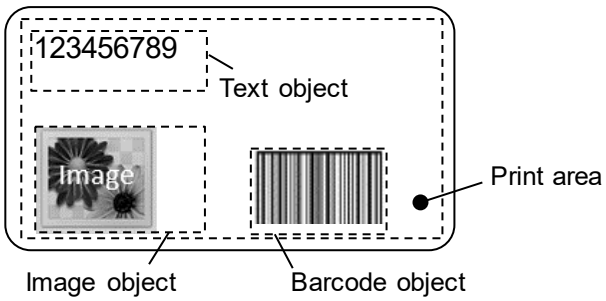
SII Layout Editor

By clicking on the URL below or inputting it into a web browser to go to the store, the app can be installed.
https://www.microsoft.com/store/apps/9P5G2R1PS76W

Reference ・"SII Layout Editor" can also be searched and installed in App Store, Google Play or Microsoft Store.

4.1.1 Structure of Label File

The label file is the file where objects are mapped within the print area for the label.



Example of label file (*.sl, *.slex)

(1) Types of objects and support in the library

Supported objects in the library are shown in the following table.

Object	Description	Label File (*.sl, *.slex) Source			Supported in Library
		SII Layout Editor		Smart Label Creator	
		iOS/Android	Windows	Windows	
Text object	Handle text data	✓	✓	✓	✓
Image object	Handle image data	✓	✓	✓	✓
Barcode object	Handle barcode data	✓	✓	✓	✓
Drawing (rectangle) object	Handle the drawn data of a figures (rectangle)	✓	✓	✓	✓
Drawing (circle/oval) object	Handle the drawn data of a figures (circle/oval)	✓	✓	✓	✓
Drawing (line) object	Handle the drawn data of a figures (line)	✓	✓	✓	✓
Frame object	Handle the drawn data of a decorative frame	–	–	✓	–
Contact object	Retrieve data from the device contact book	✓	–	–	✓
DateTime object	Handle the data of the date and time	✓	✓	✓	✓
Return Address object	Handle the data of the sender	–	–	✓	✓

Object	Description	Label File (*.sl, *.slex) Source			Supported in Library
		SII Layout Editor		Smart Label Creator	
		iOS/Android	Windows	Windows	
Group object	Grouping multiple objects	–	–	✓	✓

(2) Precautions for printing the label file using the library

Printing the label file using the app may differ from printing the label file using the library. Verify the performance with your actual device in advance.
Note the following when printing label files using the library.

① All object

- The drawing object mapped outside the print area is not supported.

② Text object

App

- The "Serialization" is not supported.
- When the same font as the app is to be used, add a custom font to the Xcode project. If the custom font is not in the Xcode project, the text data will be printed in the system standard font.

Smart Label Creator

- The "Zip code" is not supported.
- The "Field Link" is not supported.
- It is not supported that the function to clear decorations or add different decorations or font sizes to the portions of text. The decorations and font size given to the 1st character are the decoration of the entire text.

③ Image object

App

- When the setting of dithering is set to "Burkes" or "Bayer", the "Floyd–Steinberg" is used in the library.

Smart Label Creator

- When the image source is "Link to File", the image object cannot be printed using the library.
- When the image source, the image object cannot be printed using the library.
- The "Brightness" or "Contrast" are not supported.

④ Barcode object

App

- Among the barcodes supported by the app, the following barcodes are supported by the library.
  - CODE39
  - CODE128
  - UPC-A
  - EAN13
  - CODABAR
  - UPC-E
  - EAN8
  - PDF417
  - Data Matrix
  - QR Code
  -
- The "Serialization" is not supported.
- The barcode setting shown in the following is not reflected.
  - Ratio of bar width
- The barcode image created using the app and the barcode image created by the library may not become the same barcode image.
- If the height of the barcode object is specified to be lower than the bar height using the app, the barcode will be reduced to fit within the object in the library and printed.
- When the security of the PDF417 is set to "-1" using the app, it is fixed to "0" in the library and the object is drawn.
- When the same font as the app is to be used, add a custom font to the Xcode project. If the custom font is not in the Xcode project, the text data will be printed in the system standard font.

Smart Label Creator

- The "Field Link" is not supported.
- The barcode settings shown in the following are not reflected.
  - Mode of PDF417
  - Security of Data Matrix
  - Mode of QR Code
- When the mode of the Data Matrix is set to "1" (rectangle), the barcode is drawn in the middle of the object in the library.
- Regardless of the "horizontal alignment" setting of the format, HRI characters are always drawn centered on the left and right in the library.

⑤ Drawing object

App

- When "Line Width" is too thin, dashed, long dashed, or double lines may be squished.
- The drawing position of the drawing object may differ between the app and the library.

⑥ Contact object

App

- When the same font as the app is to be used, add a custom font to the Xcode project. If the custom font is not in the Xcode project, the text data will be printed in the system standard font.

⑦ DateTime object

App

- When the same font as the app is to be used, add a custom font to the Xcode project. If the custom font is not in the Xcode project, the text data will be printed in the system standard font.

⑧ Group object

Smart Label Creator

- Grouped objects are ungrouped in the library.
- The drawing position of ungrouped objects may differ between Smart Label Creator and the library.

4.1.2 Method for using label file

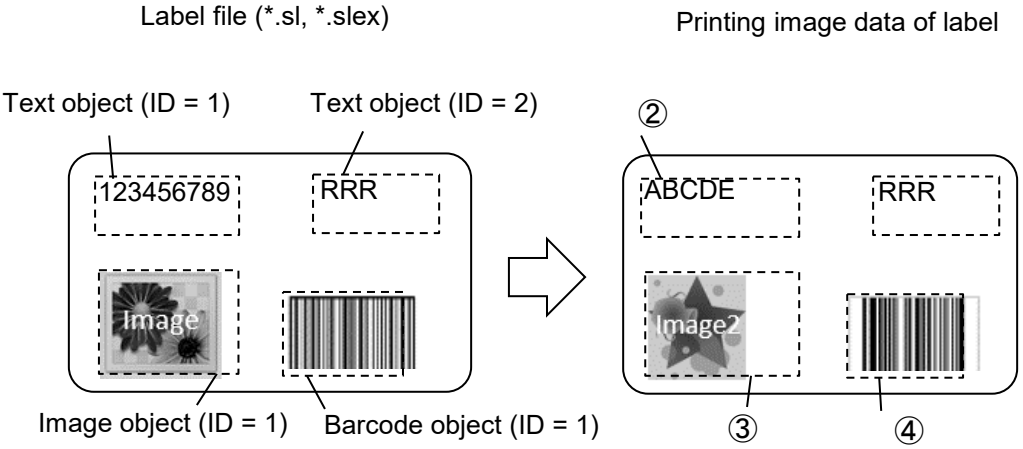
The printing method using the label file is described below.

(1) Print the label file as it is from the library

Print command example
① Specify label file
② Print label

(2) Replace the object data in the label file and prints

Print command example
① Specify label file
② Replace text data of label (text object ID = 1)
③ Replace image data of label (image object ID = 1)
④ Replace barcode data of label (barcode object ID = 1)
⑤ Print label



4.2 Log File Output Function

The logs can be retrieved and the log files can be output using the library.

4.2.1 How to Set Log Output

Log output settings can be configured by adding the config.ini file with the following content to the Documents folder of the ios application that incorporates the library.

config.ini

```
LOGLEVEL=x
LOGSIZEMAX=xMB
LOGOUTPUT=x
```

Reference: See "4.2.2 Log Output Settings" for details on the settings for x.

4.2.2 Log Output Settings

Item	Description	Settings
LOGLEVEL	Log level	0 : Not record the log. 1 : Records an error log when **`SIIPrinterException`** is thrown. 2 : Records API execution history.
LOGSIZEMAX	Log file maximum size	1MB : Log file maximum size is 1 MB 5MB : Log file maximum size is 5 MB 10MB : Log file maximum size is 10 MB 50MB : Log file maximum size is 50 MB
LOGOUTPUT	Logcat output enabled/disabled	0 : Logcat output is disabled 1 : Logcat output is enabled

4.2.3 Log File

Log files are saved as local files in the iOS application that incorporates the library.

Log file name : PrinterManagerX.log (range of X is 0 to 4)

The 1st log file is created as PrinterManager0.log. If the log file maximum size is exceeded, changes the file name to PrinterManager1.log and creates a new PrinterManager0.log.

Up to 5 log files can be created.

4.3 API Reference

This library includes the following classes and protocol.

Name	Description	Supported*1
SIIPrinterManager	Provides the APIs used for communication with the printer and for printing. See "**4.3.1 SIIPrinterManager Class**" for details.	✓
SIIPrinterInfo	Stores the printer information found by **startDiscoveryPrinter**. See "**4.3.2 SIIPrinterInfo Class**" for details.	✓
SIIPrinterIdentifier	Stores the printer ID of the printer retrieved by **getPrinterResponse**. See "**4.3.3 SIIPrinterIdentifier Class**" for details.	✓
SIIPrinterException	Exception class that is thrown at API call. See "**4.3.4 SIIPrinterException Class**" for details.	✓
SIIPrinterManagerDelegate	Provides the API to get notice from the printer. See "**4.3.5 SIIPrinterManagerDelegate Protocol**" for details.	✓
SIISmartLabelManager	Provides the API to specify label files or replace data. See "**4.3.6 SIISmartLabelManager Class**" for details.	✓

*1: ✓: Supported, - : Not supported

(NOTE) SLP720RT/SLP721RT do not support the APIs of page mode, Display, or the barcode scanner.

4.3.1 `SIIPrinterManager` Class

(1) Method List

Methods provided by the **`SIIPrinterManager`** class are shown in the following table.

Name	Description	Supported [*1]
`init`	Instance	✓
`connect`	Start communicating with printer	✓
`disconnect`	Stop communicating with printer	✓
`sendText`	Send text data	✓
`sendTextEx`	Send format specified text data	✓
`printBarcode`	Print barcode	✓
`printPDF417`	Print PDF417	✓
`printQRcode`	Print QR Code	✓
`printDataMatrix`	Print Data Matrix	✓
`printMaxiCode`	Print MaxiCode	✓
`printGS1DataBarStacked`	Print GS1 Databar Stacked	✓
`printGS1DataBarStackedOmnidirectional`	Print GS1 Databar Stacked Omni-directional	✓
`printGS1DataBarExpandedStacked`	Print GS1 Databar Expanded Stacked	✓
`printAztecCode`	Print Aztec Code	-
`cutPaper`	Cut paper	✓
`feedPosition`	Paper form feed	✓
`openDrawer`	Open cash drawer	✓[*2]
`buzzer`	Sound buzzer	-
`externalBuzzer`	Sound external buzzer	✓[*2]
`sendBinary`	Send binary data	✓
`sendDataFile`	Send specified file	✓
`sendImage`	Send image	✓
`printPDF`	Print PDF page	✓
`getStatus`	Get printer status	✓
`abort`	Abort waiting state of printer	✓
`registerLogo`	Register logo	✓
`printLogo`	Print logo	✓
`unregisterLogo`	Delete registered logo	✓
`registerStyleSheet`	Register style sheet	-
`unregisterStyleSheet`	Delete registered style sheet	-
`resetPrinter`	Reset printer	✓
`getPrinterResponse`	Get various responses from printer	✓
`startDiscoveryPrinter`	Start printer search (Bluetooth)	✓[*2]
`startDiscoveryPrinter`	Start printer search (TCP/IP)	✓
`cancelDiscoveryPrinter`	Cancel printer search	✓
`getFoundPrinter`	Get found printer information	✓

Name	Description	Supported *1
getVersion	Get SDK version	✓
printSmartLabelImageData	Print label	✓
controlTransaction	Start/End batch processing	✓

*1: ✓: Supported, -: Not supported
*2: Supported only by SLP721RT.

(2) Property List

Properties provided by **SIIPrinterManager** class are shown in the following table.

Name	Access	Description	Supported*1
sendTimeout	R/W	Get/Set send timeout period	✓
receiveTimeout	R/W	Get/Set receive timeout period	✓
internationalCharacter	R/W	Get/Set international character set	✓
codePage	R/W	Get/Set codepage	✓
printerModel	R	Get printer model	✓
portType	R	Get connecting port type	✓
isConnect	R	Verify connection state with printer	✓
socketKeepingTime	R/W	Get/Set socket keeping time	✓
delegate	R/W	Register delegate	✓
printSmartLabelMode	R/W	Get/Set paper when printing label file	✓

*1: ✓: Supported, - : Not supported

(3) Constant List

① Printer model

Constants used for starting communicating with a printer and getting the printer model are shown in the following table.

Constant Name	Description	Value
SII_PM_PRINTER_MODEL_SLP720RT	SLP720RT/SLP721RT	305

② Response type

Constants used for getting various responses from the printer are shown in the following table.

Constant Name	Description	Value
SII_PM_PRINTER_RESPONSE_REQUEST	Execution response request	0
SII_PM_PRINTER_RESPONSE_USER_AREA	Send remaining capacity of user area	1
SII_PM_PRINTER_RESPONSE_ARRANGE_USER_AREA	Send remaining capacity of user area after defragment	2
SII_PM_PRINTER_RESPONSE_NV_GRAPHICS	Send NV graphics memory capacity	3
SII_PM_PRINTER_RESPONSE_KEY_CODE	Send key code list of defined NV graphics	4
SII_PM_PRINTER_RESPONSE_FIRMWARE_VERSION	Send firmware version	6
SII_PM_PRINTER_RESPONSE_MAINTENANCE_COUNTER	Send maintenance counter	7
SII_PM_PRINTER_RESPONSE_PRINTER_IDENTIFIER	Send printer ID	8

③ International character set

Constants used for setting/getting the international character set are shown in the following table.

Constant Name	Description	Value
SII_PM_COUNTRY_USA	USA	0
SII_PM_COUNTRY_FRANCE	France	1
SII_PM_COUNTRY_GERMANY	Germany	2
SII_PM_COUNTRY_ENGLAND	United Kingdom	3
SII_PM_COUNTRY_DENMARK_1	Denmark I	4
SII_PM_COUNTRY_SWEDEN	Sweden	5
SII_PM_COUNTRY_ITALY	Italy	6
SII_PM_COUNTRY_SPAIN	Spain I	7
SII_PM_COUNTRY_JAPAN	Japan	8

Constant Name	Description	Value
SII_PM_COUNTRY_NORWAY	Norway	9
SII_PM_COUNTRY_DENMARK_2	Denmark II	10
SII_PM_COUNTRY_SPAIN_2	Spain II	11
SII_PM_COUNTRY_LATIN_AMERICA	Latin America	12
SII_PM_COUNTRY_ARABIA	Arabia	17

④ Codepage

Constants used for setting/getting the codepage are shown in the following table.

Constant Name	Description	Value
SII_PM_CODE_PAGE_437	USA, Standard Europe (Code Page437)	0
SII_PM_CODE_PAGE_KATAKANA	Katakana	1
SII_PM_CODE_PAGE_850	Multilingual (Code Page850)	2
SII_PM_CODE_PAGE_860	Portuguese (Code Page860)	3
SII_PM_CODE_PAGE_863	Canadian-French (Code page863)	4
SII_PM_CODE_PAGE_865	Nordic (Code Page865)	5
SII_PM_CODE_PAGE_857[*1]	Turkish (Code Page857)	13
SII_PM_CODE_PAGE_737	Greek (Code Page737)	14
SII_PM_CODE_PAGE_1252	Latin (Code Page1252)	16
SII_PM_CODE_PAGE_866	Russian (Code Page866)	17
SII_PM_CODE_PAGE_852	Eastern Europe (CodePage 852)	18
SII_PM_CODE_PAGE_858	Euro (Code Page858)	19
SII_PM_CODE_PAGE_855	Cyrillic (Code Page855)	34
SII_PM_CODE_PAGE_864[*1*2]	Arabic (Code Page864)	37
SII_PM_CODE_PAGE_1250	Central European (Code Page1250)	45
SII_PM_CODE_PAGE_1251	Cyrillic (Code Page1251)	46
SII_PM_CODE_PAGE_1253[*3]	Greek (Code Page1253)	47
SII_PM_CODE_PAGE_1254	Turkish (Code Page1254)	48

*1: 20ACh of the Unicode cannot be printed.
*2: Font B cannot be printed.
*3: 00AAh of the Unicode cannot be printed.

⑤ Port type

Constants used for starting communication with the printer and getting the connection port type are shown in the following table.

Constant Name	Description	Value
SII_PM_PRINTER_PORT_TYPE_BLUETOOTH *1	Bluetooth	0
SII_PM_PRINTER_PORT_TYPE_TCP	TCP/IP	2

*1: Supported only by SLP721RT.

⑥ Paper selection with or without mark when printing label file

Constants used for selecting the paper when printing label file.

Constant Name	Description	Value
SII_PM_PRINTSMARTLABEL_MODE_MARK	Marked paper	0
SII_PM_ PRINTSMARTLABEL_MODE_NONEMARK	Paper without mark	1

⑦ Barcode and PDF417

Constants used for printing barcodes and PDF417 are shown in the following table.

Constant Name	Description	Value
SII_PM_BARCODE_HEIGHT_DEFAULT	Default value of barcode height	162
SII_PM_PDF417_MODULE_HEIGHT_DEFAULT	Default value of PDF417 height	10
SII_PM_PDF417_ROW_AUTO	Automatic selection of the number of rows	0
SII_PM_PDF417_COLUMN_AUTO	Automatic selection of the number of columns	0

(4) Enumerated Constant List

① Bold print (`CharacterBold`)

Constants of enumerated type used for bold print are shown in the following table.

Constant Name	Description
SII_PM_BOLD_CANCEL	Cancel bold print
SII_PM_BOLD	Specify bold print

② Underline (`CharacterUnderline`)

Constants of enumerated type used for underline are shown in the following table.

Constant Name	Description
SII_PM_UNDERLINE_CANCEL	Cancel underline print
SII_PM_UNDERLINE_1	Specify 1-dot width underline print
SII_PM_UNDERLINE_2	Specify 2-dot width underline print

③ Reverse print (`CharacterReverse`)

Constants of enumerated type used for reverse print are shown in the following table.

Constant Name	Description
SII_PM_REVERSE_CANCEL	Cancel reverse print
SII_PM_REVERSE	Specify reverse print

④ Inversion print (`CharacterInversion`)

Constants of enumerated type used for inversion print are shown in the following table.
Inversion print cannot be added to the text data before inserting a new line feed.

Constant Name	Description
SII_PM_INVERSION_CANCEL	Cancel inversion print
SII_PM_INVERSION	Specify inversion print

⑤ Character font (`CharacterFont`)

Constants of enumerated type used for character fonts are shown in the following table.

Constant Name	Description
SII_PM_FONT_A	Font A (24 × 12)
SII_PM_FONT_B	Font B (16 × 8)

⑥ Character scale (`CharacterScale`)

Constants of enumerated type used for character scale are shown in the following table.

Constant Name	Description
SII_PM_VARTICAL_1_HORIZONTAL_1	Height × 1 and width × 1
SII_PM_VARTICAL_1_HORIZONTAL_2	Height × 1 and width × 2
SII_PM_VARTICAL_1_HORIZONTAL_3	Height × 1 and width × 3
SII_PM_VARTICAL_1_HORIZONTAL_4	Height × 1 and width × 4
SII_PM_VARTICAL_2_HORIZONTAL_1	Height × 2 and width × 1
SII_PM_VARTICAL_2_HORIZONTAL_2	Height × 2 and width × 2
SII_PM_VARTICAL_2_HORIZONTAL_3	Height × 2 and width × 3
SII_PM_VARTICAL_2_HORIZONTAL_4	Height × 2 and width × 4
SII_PM_VARTICAL_2_HORIZONTAL_6	Height × 2 and width × 6
SII_PM_VARTICAL_3_HORIZONTAL_1	Height × 3 and width × 1
SII_PM_VARTICAL_3_HORIZONTAL_2	Height × 3 and width × 2
SII_PM_VARTICAL_3_HORIZONTAL_3	Height × 3 and width × 3
SII_PM_VARTICAL_3_HORIZONTAL_4	Height × 3 and width × 4
SII_PM_VARTICAL_4_HORIZONTAL_1	Height × 4 and width × 1
SII_PM_VARTICAL_4_HORIZONTAL_2	Height × 4 and width × 2
SII_PM_VARTICAL_4_HORIZONTAL_3	Height × 4 and width × 3
SII_PM_VARTICAL_4_HORIZONTAL_4	Height × 4 and width × 4
SII_PM_VARTICAL_4_HORIZONTAL_6	Height × 4 and width × 6
SII_PM_VARTICAL_4_HORIZONTAL_8	Height × 4 and width × 8
SII_PM_VARTICAL_6_HORIZONTAL_2	Height × 6 and width × 2
SII_PM_VARTICAL_6_HORIZONTAL_4	Height × 6 and width × 4
SII_PM_VARTICAL_6_HORIZONTAL_6	Height × 6 and width × 6
SII_PM_VARTICAL_6_HORIZONTAL_8	Height × 6 and width × 8
SII_PM_VARTICAL_8_HORIZONTAL_4	Height × 8 and width × 4
SII_PM_VARTICAL_8_HORIZONTAL_6	Height × 8 and width × 6
SII_PM_VARTICAL_8_HORIZONTAL_8	Height × 8 and width × 8

⑦ Alignment (`PrintAlignment`)

Constants of enumerated type used for alignment are shown in the following table.
Alignment cannot be added to the text data before inserting a new line feed.

Constant Name	Description
SII_PM_ALIGNMENT_LEFT	Aligned left
SII_PM_ALIGNMENT_CENTER	Centered
SII_PM_ALIGNMENT_RIGHT	Aligned right

⑧ Barcode symbol (`BarcodeSymbol`)

Constants of enumerated type used for barcode symbols are shown in the following table.

Constant Name	Description	Syntax[*1]
SII_PM_BARCODE_UPC_A	UPC-A	(a)
SII_PM_BARCODE_UPC_E	UPC-E	(a)
SII_PM_BARCODE_EAN13	EAN13	(a)
SII_PM_BARCODE_JAN13	JAN13	(a)
SII_PM_BARCODE_EAN8	EAN8	(a)
SII_PM_BARCODE_JAN8	JAN8	(a)
SII_PM_BARCODE_CODE39	CODE39	(a), (b)
SII_PM_BARCODE_CODE93	CODE93	(c)
SII_PM_BARCODE_CODE128	CODE128	(c)
SII_PM_BARCODE_ITF	ITF	(a), (b)
SII_PM_BARCODE_CODABAR	CODABAR	(a), (b)
SII_PM_BARCODE_EAN13_ADDON	EAN13 add-on	(a)
SII_PM_BARCODE_JAN13_ADDON	JAN13 add-on	(a)
SII_PM_BARCODE_GS1_OMNI_DIRECTIONAL	GS1 Databar Omni-directional	(a)
SII_PM_BARCODE_GS1_TRUNCATED	GS1 Databar Truncated	(a)
SII_PM_BARCODE_GS1_LIMITED	GS1 Databar Limited	(a)
SII_PM_BARCODE_GS1_EXPANDED	GS1 Databar Expanded	(a)

*1: See **`printBarcode`** for details of syntax.

⑨ Module size (`ModuleSize`)

Constants of enumerated type used for width, nominal fine element width, and module size of barcode are shown in the following table.

Constant Name	Description	Method to Use
SII_PM_BARCODE_MODULE_WIDTH_2	Fine element 2 dots Module width 0.250 mm	**printBarcode**
SII_PM_BARCODE_MODULE_WIDTH_3	Fine element 3 dots Module width 0.375 mm	
SII_PM_BARCODE_MODULE_WIDTH_4	Fine element 4 dots Module width 0.500 mm	
SII_PM_BARCODE_MODULE_WIDTH_5	Fine element 5 dots Module width 0.625 mm	
SII_PM_BARCODE_MODULE_WIDTH_6	Fine element 6 dots Module width 0.750 mm	
SII_PM_PDF417_MODULE_WIDTH_2	Nominal fine element width 2 dots	**printPDF417**
SII_PM_PDF417_MODULE_WIDTH_3	Nominal fine element width 3 dots	
SII_PM_PDF417_MODULE_WIDTH_4	Nominal fine element width 4 dots	
SII_PM_PDF417_MODULE_WIDTH_5	Nominal fine element width 5 dots	
SII_PM_PDF417_MODULE_WIDTH_6	Nominal fine element width 6 dots	
SII_PM_PDF417_MODULE_WIDTH_7	Nominal fine element width 7 dots	
SII_PM_PDF417_MODULE_WIDTH_8	Nominal fine element width 8 dots	
SII_PM_QR_MODULE_SIZE_2	2 dots	**printQRcode**
SII_PM_QR_MODULE_SIZE_3	3 dots	
SII_PM_QR_MODULE_SIZE_4	4 dots	
SII_PM_QR_MODULE_SIZE_5	5 dots	
SII_PM_QR_MODULE_SIZE_6	6 dots	
SII_PM_QR_MODULE_SIZE_7	7 dots	
SII_PM_QR_MODULE_SIZE_8	8 dots	
SII_PM_QR_MODULE_SIZE_9	9 dots	
SII_PM_QR_MODULE_SIZE_10	10 dots	
SII_PM_QR_MODULE_SIZE_11	11 dots	
SII_PM_QR_MODULE_SIZE_12	12 dots	
SII_PM_QR_MODULE_SIZE_13	13 dots	
SII_PM_QR_MODULE_SIZE_14	14 dots	
SII_PM_QR_MODULE_SIZE_15	15 dots	
SII_PM_QR_MODULE_SIZE_16	16 dots	

Constant Name	Description	Method to Use
SII_PM_DATAMATRIX_MODULE_SIZE_2	2 dots	**printDataMatrix**
SII_PM_DATAMATRIX_MODULE_SIZE_3	3 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_4	4 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_5	5 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_6	6 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_7	7 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_8	8 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_9	9 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_10	10 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_11	11 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_12	12 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_13	13 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_14	14 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_15	15 dots	
SII_PM_DATAMATRIX_MODULE_SIZE_16	16 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_2	2 dots	● **printGS1DataBarStacked** ● **printGS1DataBarStackedOmnidirectional** ● **printGS1DataBarExpandedStacked**
SII_PM_GS1DATABAR_MODULE_SIZE_3	3 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_4	4 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_5	5 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_6	6 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_7	7 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_8	8 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_9	9 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_10	10 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_11	11 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_12	12 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_13	13 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_14	14 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_15	15 dots	
SII_PM_GS1DATABAR_MODULE_SIZE_16	16 dots	

⑩ HRI character print position (`HriPosition`)

Constants of enumerated type used for HRI character print position are shown in the following table.

Constant Name	Description
SII_PM_HRI_NONE	Not printed
SII_PM_HRI_POSITION_ABOVE	Above barcode
SII_PM_HRI_POSITION_BELOW	Below barcode
SII_PM_HRI_POSITION_ABOVE_BELOW	Above and below barcode (both)

⑪ N:W ratio (`NwRatio`)

Constants of enumerated type used for N:W ratio are shown in the following table.

Constant Name	Description
SII_PM_NWRATIO_1TO2	1:2
SII_PM_NWRATIO_1TO2_5	1:2.5
SII_PM_NWRATIO_1TO3	1:3

⑫ Error correction level (`ErrorCorrection`)

Constants of enumerated type used for error correction level are shown in the following table.

Constant Name	Description	Method to Use
SII_PM_PDF417_ERROR_CORRECTION_0	Error correction level 0	**printPDF417**
SII_PM_PDF417_ERROR_CORRECTION_1	Error correction level 1	
SII_PM_PDF417_ERROR_CORRECTION_2	Error correction level 2	
SII_PM_PDF417_ERROR_CORRECTION_3	Error correction level 3	
SII_PM_PDF417_ERROR_CORRECTION_4	Error correction level 4	
SII_PM_PDF417_ERROR_CORRECTION_5	Error correction level 5	
SII_PM_PDF417_ERROR_CORRECTION_6	Error correction level 6	
SII_PM_PDF417_ERROR_CORRECTION_7	Error correction level 7	
SII_PM_PDF417_ERROR_CORRECTION_8	Error correction level 8	
SII_PM_QR_ERROR_CORRECTION_L	Error correction level L	**printQRcode**
SII_PM_QR_ERROR_CORRECTION_M	Error correction level M	
SII_PM_QR_ERROR_CORRECTION_H	Error correction level H	
SII_PM_QR_ERROR_CORRECTION_Q	Error correction level Q	

⑬ PDF417 symbol (`Pdf417Symbol`)

Constants of enumerated type used for PDF417 symbols are shown in the following table.

Constant Name	Description
SII_PM_PDF417_STANDARD	PDF417
SII_PM_PDF417_COMPACT	Compact PDF417

⑭ QR Code Model (`QrModel`)

Constants of enumerated type used for QR Code Model are shown in the following table.

Constant Name	Description
SII_PM_QR_MODEL_2	QR Code Model 2

⑮ Data Matrix module (`DataMatrixModule`)

Constants of enumerated type used for Data Matrix module are shown in the following table.

Constant Name	Description
SII_PM_DATA_MATRIX_AUTO	Number of modules: Automatic
SII_PM_DATA_MATRIX_10_10	Number of modules: 10 × 10
SII_PM_DATA_MATRIX_12_12	Number of modules: 12 × 12
SII_PM_DATA_MATRIX_14_14	Number of modules: 14 × 14
SII_PM_DATA_MATRIX_16_16	Number of modules: 16 × 16
SII_PM_DATA_MATRIX_18_18	Number of modules: 18 × 18
SII_PM_DATA_MATRIX_20_20	Number of modules: 20 × 20
SII_PM_DATA_MATRIX_22_22	Number of modules: 22 × 22
SII_PM_DATA_MATRIX_24_24	Number of modules: 24 × 24
SII_PM_DATA_MATRIX_26_26	Number of modules: 26 × 26
SII_PM_DATA_MATRIX_32_32	Number of modules: 32 × 32
SII_PM_DATA_MATRIX_36_36	Number of modules: 36 × 36
SII_PM_DATA_MATRIX_40_40	Number of modules: 40 × 40
SII_PM_DATA_MATRIX_44_44	Number of modules: 44 × 44
SII_PM_DATA_MATRIX_48_48	Number of modules: 48 × 48
SII_PM_DATA_MATRIX_52_52	Number of modules: 52 × 52
SII_PM_DATA_MATRIX_64_64	Number of modules: 64 × 64
SII_PM_DATA_MATRIX_72_72	Number of modules: 72 × 72
SII_PM_DATA_MATRIX_80_80	Number of modules: 80 × 80
SII_PM_DATA_MATRIX_88_88	Number of modules: 88 × 88

Constant Name	Description
SII_PM_DATA_MATRIX_96_96	Number of modules: 96 × 96
SII_PM_DATA_MATRIX_104_104	Number of modules: 104 × 104
SII_PM_DATA_MATRIX_120_120	Number of modules: 120 × 120
SII_PM_DATA_MATRIX_132_132	Number of modules: 132 × 132
SII_PM_DATA_MATRIX_144_144	Number of modules: 144 × 144
SII_PM_DATA_MATRIX_8_18	Number of modules: 8 × 18
SII_PM_DATA_MATRIX_8_32	Number of modules: 8 × 32
SII_PM_DATA_MATRIX_12_26	Number of modules: 12 × 26
SII_PM_DATA_MATRIX_12_36	Number of modules: 12 × 36
SII_PM_DATA_MATRIX_16_36	Number of modules: 16 × 36
SII_PM_DATA_MATRIX_16_48	Number of modules: 16 × 48

⑯ MaxiCode Mode (`MaxiCodeMode`)

Constants of enumerated type used for MaxiCode Mode are shown in the following table.

Constant Name	Description
SII_PM_MAXI_CODE_2	Mode2
SII_PM_MAXI_CODE_3	Mode3
SII_PM_MAXI_CODE_4	Mode4
SII_PM_MAXI_CODE_5	Mode5

⑰ Cutting method (`CuttingMethod`)

Constants of enumerated type used for the cutting method are shown in the following table.

Constant Name	Description	
	Paper Feed to Cut Position	**Cutting Method**
SII_PM_CUT_FULL	Enabled	Full cut
SII_PM_CUT_FULL_NO_FEED	Disabled	
SII_PM_CUT_PARTIAL	Enabled	Partial cut
SII_PM_CUT_PARTIAL_NO_FEED	Disabled	

⑱ Form feed position (`FeedPosition`)

Constants of enumerated type used for the form feed position of marked paper or label are shown in the following table.

Constant Name	Description
SII_PM_FEED_CUTTER	After detecting the mark or gap, feeds the paper to the cut position. The paper feed length is the length of the memory switches MS 8 to 9 (Mark Position Correction) of the printer. The default of the paper feed length is 58 dots (7.25 mm).

⑲ Drawer number (`DrawerNum`)

Constants of enumerated type used for the drawer number are shown in the following table.

Constant Name	Description
SII_PM_DRAWER_1	Drawer 1
SII_PM_DRAWER_2	Drawer 2

⑳ Pulse width (`PulseWidth`)

Constants of enumerated type used for the pulse width are shown in the following table.

Constant Name	Description
SII_PM_ON_OFF_TIME_100	ON/OFF time 100 milliseconds
SII_PM_ON_OFF_TIME_200	ON/OFF time 200 milliseconds
SII_PM_ON_OFF_TIME_300	ON/OFF time 300 milliseconds
SII_PM_ON_OFF_TIME_400	ON/OFF time 400 milliseconds
SII_PM_ON_OFF_TIME_500	ON/OFF time 500 milliseconds
SII_PM_ON_OFF_TIME_600	ON/OFF time 600 milliseconds
SII_PM_ON_OFF_TIME_700	ON/OFF time 700 milliseconds
SII_PM_ON_OFF_TIME_800	ON/OFF time 800 milliseconds

㉑ Buzzer pattern (`BuzzerPattern`)

Constants of enumerated type used for the buzzer pattern of the external buzzer are shown in the following table.

Constant Name	Description
SII_PM_BUZZER_PATTERN_1	Pattern 1
SII_PM_BUZZER_PATTERN_2	Pattern 2
SII_PM_BUZZER_PATTERN_3	Pattern 3
SII_PM_BUZZER_PATTERN_4	Pattern 4

㉒ Dithering (`Dithering`)

Constants of enumerated type used for dithering are shown in the following table.

Constant Name	Description
SII_PM_DITHERING_DISABLE	Dithering is disabled.
SII_PM_DITHERING_ERRORDIFFUSION	Dithering is enabled.

㉓ Image rotation direction (`Rotate`)

Constants of enumerated type used for image rotation direction are shown in the following table.

Constant Name	Description
SII_PM_ROTATE_NONE	No rotation
SII_PM_ROTATE_180	Rotate 180 degrees

㉔ Image scaling (`ImageScale`)

Constants of enumerated type used for image scaling are shown in the following table.

Constant Name	Description
SII_PM_IMAGE_SCALE_NONE	No scaling
SII_PM_IMAGE_SCALE_WIDTH_FIT	Scale to fit print width

㉕ Batch processing selection (`TransactionFunction`)

Constants of enumerated type used for batch processing selection are shown in the following table.

Constant Name	Description
SII_PM_TRANSACTION_CLEAR	Cancel batch processing
SII_PM_TRANSACTION_START	Start batch processing
SII_PM_TRANSACTION_PRINT	Finish batch printing and batch processing

(5) Method Details

init — Instance

Syntax
```
- (id) init;
```

Return value When succeeded, the initialized instance of **SIIPrinterManager** class is returned. When failed, nil is returned.

Description This method initializes the instance of **SIIPrinterManager** class.

Example of use
```
SIIPrinterManager *printerManager =
 [[SIIPrinterManager alloc] init];
```

connect — Start communicating with printer

Starts communicating with the printer.

Syntax
```
- (void) connect:(NSInteger)printerModel
                 address:(NSString)address
                 portType:(NSInteger)portType;
```

Parameter

`printerModel`	Printer model constant. See "4.3.1(3)① Printer model" for available constants.
`address`	Depends on the setting of portType. ・For **SII_PM_PRINTER_PORT_TYPE_BLUETOOTH**: Specify the Bluetooth device name (Bluetooth Accessory). Example: "SLP721RT" ・For **SII_PM_PRINTER_PORT_TYPE_TCP**: Specify the IP address of the printer. Example: "192.168.0.190"
`portType`	Port type See "4.3.1(3)⑤ Port type" for available constants.

Error **SIIPrinterException** is thrown when an error occurs while this method is being called.
See "**4.3.4 SIIPrinterException Class**" for details on the error.

Description Call this method before using other **SIIPrinterManager** class methods.
In order to make this library work properly, this method may change the printer settings when connecting.

For Bluetooth connection:
Communication with a printer paired with iOS device starts through Bluetooth connection. Connection is made to the paired Bluetooth device (Bluetooth accessory) specified by `address`.

For TCP/IP connection:
Communication with a printer connected to the same network as the iOS device starts through TCP/IP connection. Connection is made to the IP address specified by `address`. TCP port 9100 and 26100 are used for communication.

- **Creating/discarding of socket in TCP/IP connection of the library**

  After **connect**, the library retains the created socket until **disconnect**. And connecting to the same printer from other applications is not possible until **disconnect**.

Based on the completion of data transmission to the printer, the socket is once discarded after elapsing socket keeping time set by **socketKeepingTime**. Then the new socket is created immediately and used for the next connection.
If the printer is receiving a connection request from another host on the same network at the time of discarding the socket, the printer establishes communication with that host, so the reconnection may fail.

Note A concurrent connection from multiple apps to one printer is not supported.

disconnect — Stop communicating with printer

Stops communicating with the printer.

Syntax
```
- (void) disconnect;
```

Error **SIIPrinterException** is thrown when an error occurs while this method is being called.
See "**4.3.4 SIIPrinterException Class**" for details on the error.

Note It is recommended to get execution response by **SII_PM_PRINTER_RESPONSE_REQUEST** of **getPrinterResponse** before executing this method. If not, the following problems may occur:

- The communication is disconnected before the print data sending from iOS device to the printer is completed, and a part of the data may be lost.
- In Bluetooth connection, when either **disconnect** or **connect** is executed while the printer is in the buffer full state*1, the communication between iOS device and the printer may be disconnected.

*1: The state of buffer full means that the buffer of the printer is filled with print data. The size to be in buffer full state is approximately 4K bytes.

If you do not execute **getPrinterResponse** in your program, please fully evaluate your program to confirm no problems arise.

sendText — Send text data

Sends text data.

Syntax
```
- (void) sendText:(NSString *)text;
```

Parameter `text` Text data to send to the printer
Data size that can be specified at one time is 16 KB (16384 bytes).

Error **SIIPrinterException** is thrown when an error occurs while this method is being called.
See "**4.3.4 SIIPrinterException Class**" for details on the error.

Description This method encodes the specified text data to printable text data based on **internationalCharacter** and **codePage**, and sends it to the printer.

This method does not add a line feed code at the end of the text data. In order to print to the end, add a line feed code to the end of the text data.

sendTextEx — Send format specified text data

Sends format specified text data to the printer.
In syntax (a), bold, underline, reverse printing, font, character scale and alignment can be specified as text formatting.
In syntax (b), bold, underline, font and character scale can be specified as text formatting.
In syntax (c), bold, underline, inversion printing, reverse printing, font, character scale and alignment can be specified as text formatting.

Syntax

```
(a)- (void) sendTextEx:(NSString *)text
                    bold:(CharacterBold)bold
                    underline:(CharacterUnderline)underline
                    reverse:(CharacterReverse)reverse
                    font:(CharacterFont)font
                    scale:(CharacterScale)scale
                    alignment:(PrintAlignment)alignment;

(b)- (void) sendTextEx:(NSString *)text
                    bold:(CharacterBold)bold
                    underline:(CharacterUnderline)underline
                    font:(CharacterFont)font
                    scale:(CharacterScale)scale;

(c)- (void) sendTextEx:(NSString *)text
                    bold:(CharacterBold)bold
                    underline:(CharacterUnderline)underline
                    reverse:(CharacterReverse)reverse
                    inversion:(CharacterInversion)inversion
                    font:(CharacterFont)font
                    scale:(CharacterScale)scale
                    alignment:(PrintAlignment)alignment;
```

Parameter

`text`	Text data to send to the printer Data size that can be specified at 1 time is 16 KB (16384 bytes).
`bold`	Bold print See "4.3.1(4)① Bold print (`CharacterBold`)" for available constants.
`underline`	Underline See "4.3.1(4)② Underline (`CharacterUnderline`)" for available constants.
`reverse`	Reverse print See "4.3.1(4)③ Reverse print (`CharacterReverse`)" for available constants.
`inversion`	Inversion print See "4.3.1(4)④ Inversion print (`CharacterInversion`)" for available constants.
`font`	Character font See "4.3.1(4)⑤ Character font (`CharacterFont`)" for available constants.
`scale`	Character scale See "4.3.1(4)⑥ Character scale (`CharacterScale`)" for available constants.

	`alignment`	Alignment See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Description This method encodes the specified text data to printable text data based on **`internationalCharacter`** and **`codePage`**, and sends it to the printer.

This method does not add a line feed code at the end of the text data. In order to print to the end, add a line feed code to the end of the text data.

`printBarcode` Print barcode

Prints the barcode.
In syntax (a), barcode data can be specified as a character string.
In syntax (b), barcode data can be specified as a character string, and the N:W ratio of the barcode can also be specified.
In syntax (c), barcode data can be specified as a byte array.
The syntax (d) is not supported.

Syntax

```
(a) - (void) printBarcode:(BarcodeSymbol)barcodeSymbol
                     text:(NSString *)text
                     moduleSize:(ModuleSize)moduleSize
                     moduleHeight:(NSInteger)moduleHeight
                     hriPosition:(HriPosition)hriPosition
                     hriFont:(CharacterFont)hriFont
                     alignment:(PrintAlignment)alignment;

(b) - (void) printBarcode:(BarcodeSymbol)barcodeSymbol
                     text:(NSString *)text
                     moduleSize:(ModuleSize)moduleSize
                     moduleHeight:(NSInteger)moduleHeight
                     hriPosition:(HriPosition)hriPosition
                     hriFont:(CharacterFont)hriFont
                     alignment:(PrintAlignment)alignment
                     nwRatio:(NwRatio)nwRatio;

(c) - (void) printBarcode:(BarcodeSymbol)barcodeSymbol
                     data:(NSData*)data
                     moduleSize:(ModuleSize)moduleSize
                     moduleHeight:(NSInteger)moduleHeight
                     hriPosition:(HriPosition)hriPosition
                     hriFont:(CharacterFont)hriFont
                     alignment:(PrintAlignment)alignment;

(d) - (void) printBarcode:(BarcodeSymbol)barcodeSymbol
                     text:(NSString *)text
                     moduleSize:(ModuleSize)moduleSize
                     alignment:(PrintAlignment)alignment;
```

Parameter	`barcodeSymbol`	Barcode symbol See "4.3.1(4)⑧ Barcode symbol (`BarcodeSymbol`)" for available constants and corresponding syntax.
	`text(data)`	Barcode data to send to the printer The input conditions for barcode are as follows.

Barcode	Number of Data	Inputtable Data Character String (Data)	Remarks
UPC-A	11 to 12 characters	'0' to '9'	
UPC-E	11 to 12 characters	'0' to '9'	
EAN13 JAN13	12 to 13 characters '	'0' to '9'	
EAN8 JAN8	7 to 8 characters	'0' to '9'	
CODE39	1 to 150 characters	'0' to '9' 'A' to 'Z' ' ', '$', '%', '+', '-', '.', '/'	Start code and stop code ('*') are automatically added.
CODE93	1 to 150 bytes	(0x00 to 0x2E)	Input data with 0x2F or more at the end.
CODE128	2 to 150 bytes	(0x00 to 0x66)	When inputting the start code (0x67 to 0x69) of the CODE128 code set. Input data with 0x67 or more at the end.
		(0x00 to 0x7F)	When starting with a CODE128 special code start code ("{A", "{B", "{C").
ITF	2 to 150 characters (However, an even number)	'0' to '9'	
CODABAR	1 to 150 characters	'0' to '9' '$', '+', '-', '.', '/', ':'	It is needed to specify one of 'A' to 'D' at the beginning and end.
EAN13 add-on JAN13 add-on	Add-on 2: 14 to 15 characters Add-on 5: 17 to 18 characters	'0' to '9'	
Customer Bar Code_JP	-	-	Not supported.
GS1 Databar Omni-directional	13 characters	'0' to '9'	Check digit is automatically added.
GS1 Databar Truncated	13 characters	'0' to '9'	Check digit is automatically added.
GS1 Databar Limited	13 characters	'0' to '9'	Check digit is automatically added.
GS1 Databar Expanded	2 to 255 characters	' ' to "" '%' to '?' 'A' to 'Z' ' ' to '_' 'a' to 'z' '{'	

`moduleSize` Barcode width
See "4.3.1(4)⑨ Module size (`ModuleSize`)" for available constants.

`moduleHeight` Barcode height (dot)

- When `barcodeSymbol` is below, the valid range is 1 to 255.
  SII_PM_BARCODE_UPC_A
  SII_PM_BARCODE_UPC_E
  SII_PM_BARCODE_EAN13
  SII_PM_BARCODE_JAN13
  SII_PM_BARCODE_EAN8
  SII_PM_BARCODE_JAN8
  SII_PM_BARCODE_CODE39
  SII_PM_BARCODE_CODE93
  SII_PM_BARCODE_CODE128
  SII_PM_BARCODE_ITF
  SII_PM_BARCODE_CODABAR
  SII_PM_BARCODE_EAN13_ADDON
  SII_PM_BARCODE_JAN13_ADDON

- When `barcodeSymbol` is below, the valid range varies depending on `barcodeSymbol` and `moduleSize`.

`barcodeSymbol`	`moduleSize`	**Valid Range**
SII_PM_BARCODE_GS1_OMNI_DIRECTIONAL		
	SII_PM_BARCODE_MODULE_WIDTH_2	66 to 255
	SII_PM_BARCODE_MODULE_WIDTH_3	99 to 255
	SII_PM_BARCODE_MODULE_WIDTH_4	132 to 255
	SII_PM_BARCODE_MODULE_WIDTH_5	165 to 255
	SII_PM_BARCODE_MODULE_WIDTH_6	198 to 255
SII_PM_BARCODE_GS1_TRUNCATED		
	SII_PM_BARCODE_MODULE_WIDTH_2	26 to 255
	SII_PM_BARCODE_MODULE_WIDTH_3	39 to 255
	SII_PM_BARCODE_MODULE_WIDTH_4	52 to 255
	SII_PM_BARCODE_MODULE_WIDTH_5	65 to 255
	SII_PM_BARCODE_MODULE_WIDTH_6	78 to 255
SII_PM_BARCODE_GS1_LIMITED		
	SII_PM_BARCODE_MODULE_WIDTH_2	20 to 255
	SII_PM_BARCODE_MODULE_WIDTH_3	30 to 255
	SII_PM_BARCODE_MODULE_WIDTH_4	40 to 255
	SII_PM_BARCODE_MODULE_WIDTH_5	50 to 255
	SII_PM_BARCODE_MODULE_WIDTH_6	60 to 255

barcodeSymbol	
moduleSize	**Valid Range**
SII_PM_BARCODE_GS1_EXPANDED	
SII_PM_BARCODE_MODULE_WIDTH_2	68 to 255
SII_PM_BARCODE_MODULE_WIDTH_3	102 to 255
SII_PM_BARCODE_MODULE_WIDTH_4	136 to 255
SII_PM_BARCODE_MODULE_WIDTH_5	170 to 255
SII_PM_BARCODE_MODULE_WIDTH_6	204 to 255

`hriPosition` HRI character print position
See "4.3.1(4)⑩ HRI character print position (`HriPosition`)" for available constants.

`hriFont` HRI character font
See "4.3.1(4)⑤ Character font (`CharacterFont`)" for available constants.

`alignment` Alignment
See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.

`nwRatio` N:W ratio
See "4.3.1(4)⑪ N:W ratio (`NwRatio`)" for available constants.
Depending on the specified `nwRatio` and `moduleSize`, the width of the wide element is set as shown in the following table.

moduleSize	nwRatio		
	SII_PM_ NWRATIO_1TO2	**SII_PM_ NWRATIO_1TO2_5**	**SII_PM_ NWRATIO_1TO3**
SII_PM_BARCODE_MODULE_WIDTH_2	0.500 mm (4 dots)	0.625 mm (5 dots)	0.750 mm (6 dots)
SII_PM_BARCODE_ MODULE_WIDTH_3	0.750 mm (6 dots)	1.000 mm (8 dots)	1.125 mm (9 dots)
SII_PM_BARCODE_ MODULE_WIDTH_4	1.000 mm (8 dots)	1.250 mm (10 dots)	1.500 mm (12 dots)
SII_PM_BARCODE_MODULE_WIDTH_5	1.250 mm (10 dots)	1.625 mm (13 dots)	1.875 mm (15 dots)
SII_PM_BARCODE_MODULE_WIDTH_6	1.500 mm (12 dots)	1.875 mm (15 dots)	2.250 mm (18 dots)

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Note The quiet zone is not secured. Set the quiet zone in accordance with the standard of the barcode symbol.

Reference See "Appendix B Barcode Size List" for details of the barcode size.

Prints PDF417.
In syntax (a), the PDF417 symbol can be specified.
In syntax (b), the PDF417 is fixed to standard PDF417.

Syntax

```
(a) - (void) printPDF417:(NSString *)text
                  errorCorrection:(ErrorCorrection)errorCorrection
                  row:(NSInteger)row
                  column:(NSInteger)column
                  moduleSize:(ModuleSize)moduleSize
                  moduleHeight:(NSInteger)moduleHeight
                  alignment:(PrintAlignment)alignment
                  pdf417Symbol:(Pdf417Symbol)pdf417Symbol;

(b) - (void) printPDF417:(NSString *)text
                  errorCorrection:(ErrorCorrection)errorCorrection
                  row:(NSInteger)row
                  column:(NSInteger)column
                  moduleSize:(ModuleSize)moduleSize
                  moduleHeight(NSInteger)moduleHeight
                  alignment:(PrintAlignment)alignment;
```

Parameter

`text`	Barcode data to send to the printer
`errorCorrection`	Error correction level See "4.3.1(4)⑫ Error correction level (`ErrorCorrection`)" for available constants.
`row`	Number of rows (row) The valid range is 0, 3 to 90. When 0 is specified, the number of rows is automatically set.
`column`	Number of columns in data area The valid range is 0 to 30. When 0 is specified, the number of columns in the data area is automatically set.
`moduleSize`	Nominal fine element width See "4.3.1(4)⑨ Module size (`ModuleSize`)" for available constants.
`moduleHeight`	Module height (dot) The valid range is 2 to 127. When the module height is set smaller, some barcode scanners may not read it. Set 3 or more for normal use.
`alignment`	Alignment See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.
`pdf417Symbol`	PDF417 symbol See "4.3.1(4)⑬ PDF417 symbol (`Pdf417Symbol`)" for available constants.

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Note

The quiet zone is not secured. Set the quiet zone in accordance with the standard of the barcode symbol.

Reference See "Appendix B Barcode Size List" for details of the barcode size.

printQRcode Print QR Code

Prints QR Code.
In syntax (a), QR Code Model can be specified.
In syntax (b), QR Code Model is fixed to QR Code Model 2.

Syntax

```
(a) - (void) printQRcode:(NSString *)text
                  errorCorrection(ErrorCorrection)errorCorrection
                  moduleSize:(ModuleSize)moduleSize
                  alignment:(PrintAlignment)alignment
                  model:(QrModel)model;

(b)- (void) printQRcode:(NSString *)text
                  errorCorrection:(ErrorCorrection)errorCorrection
                  moduleSize:(ModuleSize)moduleSize
                  alignment:(PrintAlignment)alignment;
```

Parameter

`text`	Barcode data to send to the printer The version is automatically set depending on the number of data bytes set with `text` in either syntax (a) and (b).
`errorCorrection`	Error correction level See "4.3.1(4)⑫ Error correction level (`ErrorCorrection`)" for available constants.
`moduleSize`	Module size See "4.3.1(4)⑨ Module size (`ModuleSize`)" for available constants.
`alignment`	Alignment See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.
`model`	QR Code Model See "4.3.1(4)⑭ QR Code Model (`QrModel`)" for available constants.

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Note The quiet zone is not secured. Set the quiet zone in accordance with the standard of the barcode symbol.

Reference See "Appendix B Barcode Size List" for details of the barcode size.

printDataMatrix Print Data Matrix

Prints Data Matrix.

Syntax

```
- (void) printDataMatrix:(NSString *)text
                  dataMatrixModule:(DataMatrixModule)dataMatrixModule
                  moduleSize:(ModuleSize)moduleSize
                  alignment:(PrintAlignment)alignment;
```

Parameter

`text`	Barcode data to send to the printer

	`dataMatrixModule`	Number of Data Matrix modules See "4.3.1(4)⑮ Data Matrix module (`DataMatrixModule`)" for available constants.
	`moduleSize`	Module size See "4.3.1(4)⑨ Module size (`ModuleSize`)" for available constants.
	`alignment`	Alignment See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Note The quiet zone is not secured. Set the quiet zone in accordance with the standard of the barcode symbol.

Reference See "Appendix B Barcode Size List" for details of the barcode size.

`printMaxiCode` Print MaxiCode

Prints MaxiCode.

Syntax
```
- (void) printMaxiCode:(NSString *)text
                maxiCodeMode:(MaxiCodeMode)maxiCodeMode
                alignment:(PrintAlignment)alignment;
```

Parameter

`text`	Barcode data to send to the printer • When `maxiCodeMode` is **SII_PM_MAXI_CODE_2**: Add service class (3 digits), country code (3 digits), and postal code (9 digits) to the beginning of the data. • When `maxiCodeMode` is **SII_PM_MAXI_CODE_3**: Add service class (3 digits), country code (3 digits), and postal code (6 digits) to the beginning of the data.
`maxiCodeMode`	MaxiCode Mode See "4.3.1(4)⑯ MaxiCode Mode (`MaxiCodeMode`)" for available constants.
`alignment`	Alignment See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Note The quiet zone is not secured. Set the quiet zone in accordance with the standard of the barcode symbol.

Reference See "Appendix B Barcode Size List" for details of the barcode size.

printGS1DataBarStacked — Print GS1 Databar Stacked

Prints GS1 Databar Stacked.

Syntax

```
- (void) printGS1DataBarStacked:(NSString *)text
                    moduleSize:(ModuleSize)moduleSize
                    alignment:(PrintAlignment)alignment;
```

Parameter

`text`	Barcode data to send to the printer Enter 13 characters from '0' to '9'. The leading '01' is automatically added by the printer. The check digit is automatically calculated by the printer.
`moduleSize`	Module size See "4.3.1(4)⑨ Module size (`ModuleSize`)" for available constants.
`alignment`	Alignment See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Reference

See "Appendix B Barcode Size List" for details of the barcode size.

printGS1DataBarStackedOmnidirectional — Print GS1 Databar Stacked Omni-directional

Prints GS1 Databar Stacked Omni-directional.

Syntax

```
- (void) printGS1DataBarStackedOmnidirectional:(NSString *)text
                    moduleHeight:(NSInteger)moduleHeight
                    moduleSize:(ModuleSize)moduleSize
                    alignment:(PrintAlignment)alignment;
```

Parameter

`text`	Barcode data to send to the printer Enter 13 characters from '0' to '9'. The leading '01' is automatically added by the printer. The check digit is automatically calculated by the printer.
`moduleHeight`	Barcode module height (number of modules) The valid range is 33 to 255.
`moduleSize`	Module size See "4.3.1(4)⑨ Module size (`ModuleSize`)" for available constants.
`alignment`	Alignment See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Reference

See "Appendix B Barcode Size List" for details of the barcode size.

printGS1DataBarExpandedStacked — Print GS1 Databar Expanded Stacked

Prints GS1 Databar Expanded Stacked.

Syntax

```
- (void) printGS1DataBarExpandedStacked:(NSString *)text
                                 column:(NSInteger)column
                             moduleSize:(ModuleSize)moduleSize
                              alignment:(PrintAlignment)alignment;
```

Parameter

`text`	Barcode data to send to the printer Enter any number of characters using the following: ' ', '!', '"', '%', '&', '', '(', ')', '*', '+', ',', '-', '.', '/', ':', ';', '<', '=', '>', '?', '_', '0' to '9', 'A' to 'Z', 'a' to 'z' Enter '{1' for FNC1. Be sure to input the check digit because it is not automatically calculated by the printer.
`column`	Number of columns Specify the number of columns in 1 line. An even number from 2 to 20 is valid.
`moduleSize`	Module size See "4.3.1(4)⑨ Module size (`ModuleSize`)" for available constants.
`alignment`	Alignment See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Reference

See "Appendix B Barcode Size List" for details of the barcode size.

printAztecCode — Print Aztec Code

This method is not supported. When this method is executed, **`SIIPrinterException`** is thrown.

Syntax

```
- (void) printAztecCode:(NSString *)text
                  layer:(NSInteger)layer
        errorCorrection:(NSInteger)errorCorrection
             moduleSize:(ModuleSize)moduleSize
            aztecSymbol:(AztecSymbol)aztecSymbol
              alignment:(PrintAlignment)alignment;
```

cutPaper — Cut paper

Selects enabled/disabled of the paper feed to the cut position and cuts the paper.

Syntax

```
- (void) cutPaper:(CuttingMethod)cuttingMethod;
```

Parameter

`cuttingMethod`	Cutting method See "4.3.1(4)⑰ Cutting method (`CuttingMethod`)" for available constants.

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

feedPosition — Paper form feed

Performs the paper form feed of marked paper or label to the cut position.

Syntax
```
- (void) feedPosition:(FeedPosition)feedPosition;
```

Parameter

feedPosition	Form feed position See "4.3.1(4)⑱ Form feed position (FeedPosition)" for available constants.

Error
SIIPrinterException is thrown when an error occurs while this method is being called.
See "**4.3.4 SIIPrinterException Class**" for details on the error.

Note
The paper form feed is not performed when this method is executed at the form feed position of the marked paper or the label.

openDrawer — Open cash drawer

Opens the specified cash drawer.
Supported only by SLP721RT.

Syntax
```
- (void) openDrawer:(DrawerNum)drawerNum
                 onOffTime:(PulseWidth)onOffTime;
```

Parameter

drawerNum	Drawer number See "4.3.1(4)⑲ Drawer number (DrawerNum)" for available constants.
onOffTime	Pulse width See "4.3.1(4)⑳ Pulse width (PulseWidth)" for available constants.

Error
SIIPrinterException is thrown when an error occurs while this method is being called.
See "**4.3.4 SIIPrinterException Class**" for details on the error.

buzzer — Sound buzzer

This method is not supported. When executing this method, **SIIPrinterException** is thrown.

Syntax
```
- (void) buzzer:(NSInteger)onTime
                offTime:(NSInteger)offTime;
```

externalBuzzer — Sound external buzzer

Sounds the external buzzer.
Supported only by SLP721RT.

Syntax

```
- (void) externalBuzzer:(BuzzerPattern)buzzerPattern
                  buzzerCount:(NSInteger)buzzerCount;
```

Parameter

`buzzerPattern`	Buzzer pattern See "4.3.1(3)㉑ Buzzer pattern (`BuzzerPattern`)" for available constants. The external buzzer sound stops under one of the following conditions: ・ Sounding for the number of times set by `buzzerCount` ・ Opening the cover ・ Executing the printer command "Stop External Buzzer"
`buzzerCount`	Buzzer sound count (times) The external buzzer sounds for the number of times set by `buzzerCount`. The valid range is 1 to 255.

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

sendBinary — Send binary data

Sends binary data to the printer.

Syntax

```
- (void) sendBinary:(NSData*)data;
```

Parameter

`data`	Binary data to send to the printer Data size that can be specified at one time is 3 MB (3145728 bytes).

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Description

This method sends the specified binary data to the printer without conversion.

By sending printer command as binary data with this method, printer functions not supported in the library become available. However, this method does not support commands to get the response from the printer.

sendDataFile — Send specified file

Sends file data.
In syntax (a), dithering can be specified.
In syntax (b), dithering is fixed to be disabled.

Syntax

```
(a) - (void) sendDataFile:(NSString *)fileName
                    alignment:(PrintAlignment)alignment
                    dithering:(Dithering)dithering;

(b) - (void) sendDataFile:(NSString *)fileName
                    alignment:(PrintAlignment)alignment;
```

Parameter

`fileName`

File path of data to sent to the printer
The maximum file size that can be specified is 16 MB (16777216 bytes).
The file extensions that can be sent and the file transmission are described below.

- .bmp, .jpg, .jpeg, .png
  Data is sent to the printer as image file. Colored image file is converted to monochrome image by binarization and sent to the printer. Printing is performed in batch after mapping the image file on the memory of the printer.

- .txt
  Data is sent to the printer as text data. Text data format supports UTF-8. This method encodes the text data to printable text data based on the settings of **`internationalCharacter`** and **`codePage`**, and then sends it to the printer.
  This method does not add a line feed code at the end of the text data. In order to print to the end, add a line feed code at the end of the text data.

- .bin, .dat
  Data is sent to the printer as binary data without conversion.

`alignment`

Alignment
It is valid when the extension of the file specified by `fileName` is .bmp, .jpg, .jpeg, .png, or .txt.
See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.

`dithering`

Dithering
It is valid when the extension of the file specified by `fileName` is .bmp, .jpg, .jpeg, or .png.
See "4.3.1(4)㉒ Dithering (`Dithering`)" for available constants.

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

sendImage — Send image

Prints the specified UIImage-type image.
In syntax (a), image alignment and dithering can be specified.
In syntax (b), image alignment can be specified, and dithering is fixed to disabled.
In syntax (c), image alignment is fixed to left alignment, and dithering is fixed to disabled.

Syntax

```
(a) - (void) sendImage:(UIImage *)image
                    alignment:(PrintAlignment)alignment
                    dithering:(Dithering)dithering;

(b) - (void) sendImage:(UIImage *)image
                    alignment:(PrintAlignment)alignment;

(c) - (void) sendImage:(UIImage *)image;
```

Parameter

`image`	UIImage-type object to be sent to the printer. Data is sent to the printer as image file. Colored image file is converted to monochrome image by binarization and registered. Printing is performed in batch after mapping the image file on the memory of the printer.
`alignment`	Alignment See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.
`dithering`	Dithering See "4.3.1(4)㉒ Dithering (`Dithering`)" for available constants.

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

printPDF — Print PDF page

Prints the specified page of the selected PDF file.

Syntax

```
- (void) printPDF:(NSString *)fileName
                  startIndex:(NSInteger)startIndex
                  endIndex:(NSInteger)endIndex
                  rotate:(Rotate)rotate
                  imageScale:(ImageScale)imageScale
                  bottomMargin:(NSInteger)bottomMargin
                  alignment:(PrintAlignment)alignment
                  dithering:(Dithering)dithering;
```

Parameter

`fileName`	Path of the PDF file The file extension for supporting PDF is .pdf. The maximum file size that can be specified is 16 MB (16777216 bytes).

`startIndex`	Start number of the printed page The range is -1, 1 to the number of pages in the PDF file. When -1 is specified for `startIndex`, all pages are printed. When -1 is specified for `startIndex`, the value of `endIndex` is ignored. When 1 or more is specified for `startIndex`, pages from the page number specified in `startIndex` to the page number specified in `endIndex` are printed. When a value more than the value specified for `endIndex` is specified for `startIndex`, an error occurs. When an out-of-range value is specified for `startIndex` or `endIndex`, an error occurs.
`endIndex`	End number of the printed page The range is 1 to 2147483647. When a value more than the number of pages in the PDF file is specified for `endIndex`, pages from the page number specified in `startIndex` to the last page of the PDF file are printed.
`rotate`	Rotation direction of the image See "4.3.1(4)㉓ Image rotation direction (`Rotate`)" for available constants.
`imageScale`	Image scaling See "4.3.1(4)㉔ Image scaling (`ImageScale`) " for available constants. When **SII_PM_IMAGE_SCALE_WIDTH_FIT** is specified for `imageScale`, the image width is converted to the print width of the printer while maintaining the aspect ratio.
`bottomMargin`	Bottom margin (dot) The range is -1, 0 to 2400. When -1 is specified for `bottomMargin`, the image is created and printed while maintaining the bottom margin. When a value between 0 and 2400 is specified for `bottomMargin`, the bottom margin is changed to the specified size. When a value between 0 and 2400 is specified for `bottomMargin`, blank pages are not printed.
`dithering`	Dithering See "4.3.1(4)㉒ Dithering (`Dithering`)" for available constants.
`alignment`	Alignment See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Description PDF is converted to printable format for the printer and is sent to the printer.

The color image data is converted to monochrome image by binarization.

When the memory switches MS 1-3 (Mark Mode Selection) of the printer is set to "Enable", form feed of marked paper or label is performed after printing the PDF page.

Note No guarantee of printing operation when more than 100 pages are printed at a time.

getStatus — Get printer status

Gets the latest printer status.

Syntax `- (void) getStatus:(NSInteger[])buf;`

Parameter `buf` Status retrieved from the printer

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Description The status retrieved from the printer is stored in an NSInteger array.

The printer status is shown below.
When the connection failed, the printer status is shown in 0x80000000.

Bit	Function	Value	
		0	1
0	Voltage error	No error	Error
1	Hardware error	No error	Error
2	Head temperature error	No error	Error
3	Cutter error	No error	Error
4	Out-of-paper error	No error	Error
5	Reserved	Fixed	-
6	Paper jam error while detecting mark	No error	Error
7	Cover open error	No error	Error
8	FEED Switch status	OFF	ON
9	Reserved	Fixed	-
10	Paper feed status	Stop	Operating
11	Return-waiting status	Not waiting	Waiting
12	Reserved	Fixed	-
13	Taken sensor status	Paper removed	Paper removal waiting
14	Reserved	-	Fixed
15	Drawer switch input status	Low*1	High
16	FLASH memory rewriting	Not rewriting	Rewriting
17 to 18	Reserved	Fixed	-
19 to 31	Reserved	-	Fixed

*1: Low is fixed in SLP720RT.

abort — Abort waiting state of printer

Aborts the waiting state of the printer.

Syntax `- (void) abort;`

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Description When sending of image file by **sendDataFile** is interrupted, the printer does not accept other processes until the specified image file is received completely. (Methods and transmission data are misinterpreted and recognized as a part of the image file.) To solve this situation, use this method to abort the waiting state of the printer.
Note that when executing this method, a part of unprinted image file may be printed.

registerLogo — Register logo

Registers image file to the NV graphics memory in the printer as a logo.
In syntax (a), dithering can be specified.
In syntax (b), dithering is fixed to be disabled.

Syntax

```
(a) - (void) registerLogo:(NSString *)fileName
                        logoId:(NSString *)logoId
                        dithering:(Dithering)dithering;

(b) - (void) registerLogo:(NSString *)fileName
                        logoId:(NSString *)logoId;
```

Parameter

`fileName`	File path of image file to be registered as a logo Supported image file file extensions are .bmp, .jpg, .jpeg, and .png. Colored image is converted to monochrome image by binarization and registered.
`logoId`	ID of the logo to be registered (key code) Specify the ID of the logo to be registered as a two-character string. Valid characters are ASCII character codes from 20h (space) to 7Eh (tilde) such as alphanumeric ('0' to '9', 'A' to 'Z', 'a' to 'z').
`dithering`	Dithering See "4.3.1(4)㉒ Dithering (`Dithering`)" for available constants.

Error **SIIPrinterException** is thrown when an error occurs while this method is being called.
See "**4.3.4 SIIPrinterException Class**" for details on the error.

printLogo — Print logo

Prints the registered logo.

Syntax

```
- (void) printLogo:(NSString *)logoId
                        alignment(PrintAlignment)alignment;
```

Parameter

`logoId`	ID of the logo to be printed (key code) Specify the ID of the registered logo as a character string.
`alignment`	Alignment See "4.3.1(4)⑦ Alignment (`PrintAlignment`)" for available constants.

Error **SIIPrinterException** is thrown when an error occurs while this method is being called.
See "**4.3.4 SIIPrinterException Class**" for details on the error.

unregisterLogo — Delete registered logo

Deletes the registered logo.

Syntax
```
- (void) unregisterLogo:(NSString *)logoId;
```

Parameter

`logoId`	ID of the logo to be deleted (key code) Specify the ID of the registered logo as a character string.

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

registerStyleSheet — Register style sheet

This method is not supported. When executing this method, **`SIIPrinterException`** is thrown.

Syntax
```
- (void) registerSytleSheet:(NSString *)fileName
                      cssId:(NSInteger)cssId;
```

unregisterStyleSheet — Delete registered style sheet

This method is not supported. When executing this method, **`SIIPrinterException`** is thrown.

Syntax
```
- (void) unregisterStyleSheet:(NSInteger)cssId;
```

resetPrinter — Reset printer

Performs a hardware reset of the printer.

Syntax
```
- (void) resetPrinter;
```

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Description

For Bluetooth connection:
The printer hardware reset is performed by the printer command "Printer Reset". When using this method, enable iOS Auto Connection in the iOS app "SII Printer Utility" on the App Store. When it is disabled, this method fails to reconnect after reset and **`SIIPrinterException`** is thrown.
This method takes about 10 seconds to complete reconnection with the printer after performing the reset. Use this method after setting a sufficient receive timeout period.

For TCP/IP connection:
The reset is performed to the connected printer by our proprietary command (reset request) to TCP port 26100.

The connection with the printer is retained even after this method is executed.

getPrinterResponse — Get various responses from printer

Gets response data from the printer.

Syntax

```
- (void) getPrinterResponse:(NSInteger)responseId
                      param:(NSObject *)param
                   response:(void *)response;
```

Parameter

	`responseId`	Response type constant See "4.3.1(3)② Response type" for available constants.
	`param`	Command parameter The value to be specified varies with the response type constant. See the following table for description of the value to be specified.
	`response`	Buffer for storing the retrieved response data The buffer type varies with the response type constant. See the following table for the buffer type.

Response Type Constant

Parameter	Description
SII_PM_PRINTER_RESPONSE_REQUEST (Execution response request)	
`param`	Specify 0 to 15 (00h to 0Fh) in NSData type.
`response`	Specify an NSInteger array of length 1. When the response is retrieved successfully, the response code of the execution response request is stored with 128 to 143 (80h to 8Fh).
SII_PM_PRINTER_RESPONSE_USER_AREA (Send remaining capacity of user area)	
`param`	Specify nil.
`response`	Specify an NSInteger array of length 1. When the response is retrieved successfully, the remaining capacity of the user area is stored as a numerical value in bytes.
SII_PM_PRINTER_RESPONSE_ARRANGE_USER_AREA (Send remaining capacity of user area after defragment)	
`param`	Specify nil.
`response`	Specify an NSInteger array of length 1. When the response is retrieved successfully, the remaining capacity of the user area after defragment is stored as a numerical value in bytes.
SII_PM_PRINTER_RESPONSE_NV_GRAPHICS (Send NV graphics memory capacity)	
`param`	Specify nil.
`response`	Specify an NSInteger array of length 1. When the response is retrieved successfully, the NV graphics memory capacity is stored as a numerical value in bytes.
SII_PM_PRINTER_RESPONSE_KEY_CODE (Send key code list of defined NV graphics)	
`param`	Specify nil.
`response`	Specify an NSMutableArray array. When the response is retrieved successfully, the key code of NV graphics is stored as a string array.

Response Type Constant		
	Parameter	**Description**
SII_PM_PRINTER_RESPONSE_FIRMWARE_VERSION (Send firmware version)		
	`param`	Specify nil.
	`response`	Specify an NSMutableArray array. When the response is retrieved successfully, the firmware version is stored as a string array.
SII_PM_PRINTER_RESPONSE_MAINTENANCE_COUNTER (Send maintenance counter)		
	`param`	Specify nil.
	`response`	Specify an NSMutableArray array. When the response is retrieved successfully, the maintenance counter value is stored as an NSNumber object as shown below. response[0] : Number of paper feed lines (unit: 100 dot-line) response[1] : Number of thermal head activation times (unit: 100 dot-line) response[2] : Number of autocutter drive times response[3] : Drive time of printer (unit: minute) response[4] : Number of paper feed lines (integrated value) (unit: 100 dot-line) response[5] : Number of thermal head activation times (integrated value) (unit: 100 dot-line) response[6] : Number of autocutter drive times (integrated value) response[7] : Drive time of printer (integrated value) (unit: minute)
SII_PM_PRINTER_RESPONSE_PRINTER_IDENTIFIER (Send printer ID)		
	`param`	Specify nil.
	`response`	Specify an NSMutableArray array. When the response is retrieved successfully, **`SIIPrinterIdentifier`** class object is stored in the first element of response. Example: response[0] = "(**`SIIPrinterIdentifier`** class object)" See "**4.3.3 `SIIPrinterIdentifier` Class**" for the **`SIIPrinterIdentifier`** class object.

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

`startDiscoveryPrinter` Start printer search (Bluetooth)

Searches for the Bluetooth device (Bluetooth accessory).

Syntax
```
- (void)startDiscoveryPrinter:(NSPredicate *)predicate
      completion:(EABluetoothAccessoryPickerCompletion)completion;
```

Parameter

`predicate`	Specify nil.
`completion`	Completion event of **`EABluetoothAccessoryPickerCompletion`** Specify ^(`NSError *error`) to receive the completion event of **`EABluetoothAccessoryPickerCompletion`**.

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.

Description This method searches for the Bluetooth device (Bluetooth accessory). This method is calling `showBluetoothAccessoryPickerWithNameFilter` of `EAAccessoryManager` internally. Pairing with the Bluetooth device can be performed in the window displayed at execution of this method.

Example when specifying ^(`NSError *error`)
(Statement of `EABluetoothAccessoryPickerCompletion`)

```
typedef
void(^EABluetoothAccessoryPickerCompletion)(NSError *error);
```

startDiscoveryPrinter — Start printer search (TCP/IP)

Searches for SII printer connecting to the same network.

Syntax

```
- (void)startDiscoveryPrinter:(NSInteger)retryCount
                      timeout:(NSInteger)timeout
                   completion:(SIIDiscoveryPrinterCompletion)completion;
```

Parameter

`retryCount`	Retry count (times) Sends the local broadcast packet the number of times set by `retryCount`. The valid range is 1 to 5. When the value is specified less than 1, the number is set to 1. When the value is specified more than 5, the number is set to 5.
`timeout`	Search timeout period (millisecond: ms) Sets the timeout period per search. Each time the local broadcast packet is sent, this method waits for a response from the printer until the period specified by `timeout` elapses. The valid range is 3000 to 60000. When the value is specified less than 3000, the period is set to 3000 ms. When the value is specified more than 60000, the period is set to 60000 ms.
`completion`	Printer search completion event Notifies the block set by `completion` as an event.

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.

Description This method searches for SII printers. The printer information of the found printer can be retrieved by **`getFoundPrinter`**.

The definition of `SIIDiscoveryPrinterCompletion` is as follows:

```
typedef void(^SIIDiscoveryPrinterCompletion)(NSArray *printerList);
```

cancelDiscoveryPrinter — Cancel printer search

Cancels **`startDiscoveryPrinter`** (TCP/IP) under execution.

Syntax

```
- (void)cancelDiscoveryPrinter;
```

Description This method is available only when `portType` of **`connect`** is **SII_PM_PRINTER_PORT_TYPE_TCP**.

The cancellation of the search is notified as an event to the block set to `completion` of **`startDiscoveryPrinter`**.

getFoundPrinter — Get found printer information

Returns the printer information found by **startDiscoveryPrinter** (TCP/IP) in NSArray type.

Syntax
```
- (NSArray *)getFoundPrinter;
```

Return value NSArray type printer information

Description This method is available only when portType of **connect** is **SII_PM_PRINTER_PORT_TYPE_TCP**.

See "**4.3.2 SIIPrinterInfo Class**" for details of the printer information.

getVersion — Get SDK version

Gets the SDK version as a character string.

Syntax
```
- (NSString *)getVersion;
```

Return value SDK version character string (Example: When the SDK version is Ver.1.0.0, the return value is "1.0.0")

Description This method can be executed regardless of whether **isConnect** is YES or NO.

printSmartLabelImageData — Print label

Prints labels.

Syntax
```
- (void)printSmartLabelImageData:
                                (SIISmartLabelManager *)labelManager;
```

Parameter `labelManager` The class to provide the function in which converts the label file into the printable data from the printer.

Error **SIIPrinterException** is thrown when an error occurs while this method is being called.
See "**4.3.4 SIIPrinterException Class**" for details on the error.

Description See "**4.3.6 SIISmartLabelManager Class**" for the print example using this method.

controlTransaction — Start/End batch processing

Starts or ends batch processing.

Syntax
```
- (void)controlTransaction:(TransactionFunction)control;
```

Parameter `control` Batch processing selection
See "4.3.1(4)㉕ Batch processing selection" for available constants.

Error **SIIPrinterException** is thrown when an error occurs while this method is being called.
See "**4.3.4 SIIPrinterException Class**" for details on the error.

Description The procedure of batch processing is as follows:

(1) Start batch processing.
Specify **SII_PM_TRANSACTION_START.**

(2) Execute the method.
In the case of the batch processing target method, buffering of transmission data is started.
The transmission data of the batch processing target method executed during buffering is buffered in the transmission buffer without being sent to the printer.
The maximum size of transmission data to be buffered is system dependent.
If the buffered transmission data exceeds the maximum size, the batch processing target method at the time of exceeding becomes an error. If an error occurs, the transmission data up to the error is retained.
As for the retained transmission data, finish the batch processing in step (3).
In the case of a method other than the batch processing target method, transmission data is immediately executed without being buffered.

(3) Finish batch processing.
When **SII_PM_TRANSACTION_PRINT** is specified, the buffered transmission data is sent to the printer. The buffered transmission data is retained even after sent to the printer.
The retained transmission data is discarded by any of the following:
・Specify **SII_PM_TRANSACTION_CLEAR**
・Specify **SII_PM_TRANSACTION_START**
・Execute **`disconnect`**

The batch processing target methods are as follows:

- **`sendText`**
- **`sendTextEx`**
- **`printBarcode`**
- **`printPDF417`**
- **`printQRcode`**
- **`printDataMatrix`**
- **`printMaxiCode`**
- **`printGS1DataBarStacked`**
- **`printGS1DataBarStackedOmnidirectional`**
- **`printGS1DataBarExpandedStacked`**
- **`cutPaper`**
- **`openDrawer`**
- **`externalBuzzer`**
- **`feedPosition`**
- **`sendBinaryprint`**
- **`sendDataFile`**
- **`sendImage`**
- **`printPDF`**
- **`printLogo`**[*1]
- **`printSmartLabelImageData`**

*1: The method under batch processing does not notify the error even when the registered logo does not exist.

(6) Common Property Details

sendTimeout — Get/Set send timeout period

Gets or sets the timeout period in sending data.

Syntax `@property NSInteger **sendTimeout;**`

Valid range 100 to 300000 (millisecond: ms)
When the value is specified less than 100, the period is set to 100 ms.
When the value is specified more than 300000, the period is set to 300000 ms.

Default 10000

Description This property can get or set the timeout period regardless of whether **isConnect** is YES or NO.
The set timeout period becomes effective at the next data sending.

receiveTimeout — Get/Set receive timeout period

Gets or sets the timeout period in receiving data.

Syntax `@property NSInteger **receiveTimeout;**`

Valid range 100 to 300000 (millisecond: ms)
When the value is specified less than 100, the period is set to 100 ms.
When the value is specified more than 300000, the period is set to 300000 ms.

Default 10000

Description This property can get or set the timeout period regardless of whether **isConnect** is YES or NO.
The set timeout period becomes effective at the next data receiving.

internationalCharacter — Get/Set international character set

Gets or sets the value of international character set.

Syntax `@property NSInteger **internationalCharacter;**`

Description See "4.3.1(3)③ International character set"4.3.1(3)① for configurable constants. When an invalid value is specified, it is ignored.
When this property is not set, the international character set is as follows depending on the language setting of iOS device.

When the language setting of iOS device is Japanese: **SII_PM_COUNTRY_JAPAN**
When the language setting of iOS device is other than Japanese:
SII_PM_COUNTRY_USA

When text data is sent by **sendText**, **sendTextEx**, or **sendDataFile**, the print result of the following character codes varies. See "Appendix A Character Set" for details of the characters to be printed.

Character codes with the varying print result depending on the configuration of the international character:
0x23, 0x24, 0x40, 0x5B, 0x5C, 0x5D, 0x5E, 0x60, 0x7B, 0x7C, 0x7D, 0x7E

codePage — Get/Set codepage

Gets or sets the value of codepage.

Syntax `@property NSInteger **codePage;**`

Description See "4.3.1(3)④ Codepage" for configurable constants. When an invalid value is specified, it is ignored.
When this property is not set, the codepage is as follows depending on the language setting of iOS device.

When the language setting of iOS device is Japanese:
SII_PM_CODE_PAGE_KATAKANA
When the language setting of iOS device is other than Japanese:
SII_PM_CODE_PAGE_1252

The encoder used for sending the text data by **sendText**, **sendTextEx**, or **sendDataFile**, is changed. See "Appendix A Character Set" for characters to be printed.

printerModel — Get printer model

Gets the value of the connecting printer model.

Syntax `@property(readonly) NSInteger **printerModel;**`

Default -1

Return value See "4.3.1(3)① Printer model" for available constants.
When **isConnect** is NO, -1 is returned.

portType — Get connecting port type

Gets the value of the port type used for connection with the printer.

Syntax `@property(readonly) NSInteger **portType;**`

Default -1

Return value See "4.3.1(3)⑤ Port type" for available constants.
When **isConnect** is NO, -1 is returned.

isConnect — Verify connection state with printer

Verifies connection state with the printer.

Syntax `@property(readonly) BOOL **isConnect;**`

Return value YES Connected to the printer
NO Not connected to the printer

Description This property retains the **connect** state as a BOOL value.
When **connect** succeeds, this property is YES. After **connect**, when **disconnect** succeeds, this property becomes NO.

socketKeepingTime — Get/Set socket keeping time

Gets or sets the socket keeping time.

Syntax `@property NSInteger **socketKeepingTime;**`

Valid range 60000 to 300000 (millisecond: ms)
When the value is specified less than 60000, the time is set to 60000 ms.
When the value is specified more than 300000, the time is set to 300000 ms.

Default 300000

Description This property can get or set the socket keeping time regardless of whether **`isConnect`** is YES or NO.

For the socket keeping time, specify a time equal to Receive Timeout of the printer to be connected. The setting of Receive Timeout can be changed in "SII Printer Utility" with the iOS app on the App Store.

The set socket keeping time becomes effective at the next **`connect`** execution.

delegate — Register delegate

Registers a delegate object that receives notifications from the printer.

Syntax `@property(weak, nonatmic) id<SIIPrinterManagerDelegate> **delegate;**`

Description Specify an object conforming to **`SIIPrinterManagerDelegate`** protocol.
When this property is executed with the delegate object registered, the already registered delegate object becomes disabled, and a new delegate object is registered.

When nil is specified for this property, the notification of the printer status is stopped.

PrintSmartLabelMode — Get/Set paper when printing label file

Gets or sets the paper when printing label file.

Syntax `@property NSInteger **printSmartLabelMode;**`

Description See "4.3.1(3)⑥ Paper selection with or without mark when printing label file" for details of the value. When an invalid value is specified, it is ignored.
When this property is not set, **SII_PM_PRINTSMARTLABEL_MODE_MARK** is set.

This property can get or set the paper regardless of whether **`isConnect`** is YES or NO.

When specifying the marked paper, feeds the paper to the print start position with feeding the paper backward at **`printSmartLabelImageData`** execution.

When specifying the paper without the mark, the paper is not fed to the print start position at **`printSmartLabelImageData`** execution.

4.3.2 `SIIPrinterInfo` Class

`SIIPrinterInfo` class stores the printer information found by printer searching method. It gets the printer model name, MAC address, and IP address from the found printer information.

(1) Method List

Methods provided by **`SIIPrinterInfo`** class are shown in the following table.

Name	Description
`SIIPrinterInfo`	Constructor of the printer information class

(2) Property List

Properties provided by **`SIIPrinterInfo`** class are shown in the following table.

Name	Access	Description
`name`	R	Get printer model name
`mac`	R	Get MAC address
`ip`	R	Get IP address

(3) Method Details

`SIIPrinterInfo` Constructor

Syntax **`SIIPrinterInfo`**

Description This method stores the printer information found by **`startDiscoveryPrinter`**.

(4) Property Details

name — Get printer model name

Syntax `@property NSString **name;`

Description This property gets the printer model name from the printer information found by **startDiscoveryPrinter**.

mac — Get MAC address

Syntax `@property NSString **mac;`

Description This property gets the MAC address from the printer information found by **startDiscoveryPrinter**.

ip — Get IP address

Syntax `@property NSString **ip;`

Description This property gets the IP address from the printer information found by **startDiscoveryPrinter**.

4.3.3 `SIIPrinterIdentifier` Class

`PrinterIdentifier` class stores the printer ID of the printer retrieved by **`getPrinterResponse`**.

(1) Method List

Methods provided by **`PrinterIdentifier`** class are shown in the following table.

Name	Description
`SIIPrinterIdentifier`	Constructor

(2) Property List

Properties provided by **`PrinterIdentifier`** class are shown in the following table.

Name	Access	Description
`printerModelID`	R	Get printer model ID
`typeID`	R	Get type ID
`romVersionID`	R	Get ROM version ID
`mainFirmwareVersion`	R	Get firmware version (main)
`manufacturer`	R	Get manufacturer
`modelName`	R	Get model name
`serialNumber`	R	Get serial number
`bootFirmwareVersion`	R	Get firmware version (boot)
`bootFirmwareChecksum`	R	Get firmware checksum (boot)
`mainFirmwareChecksum`	R	Get firmware checksum (main)
`firmwareChecksum`	R	Get firmware checksum (main + boot)

(3) Method Details

`SIIPrinterIdentifier` Constructor

This method stores the printer ID of the printer retrieved by **`getPrinterResponse`**.

Syntax **`SIIPrinterIdentifier`**

(4) Property Details

printerModelID — Get printer model ID

This property gets the printer model ID from the printer ID of the printer retrieved by **getPrinterResponse**.

Syntax `@property UInt8 **printerModelID;**`

typeID — Get type ID

This property gets the type ID from the printer ID of the printer retrieved by **getPrinterResponse**.

Syntax `@property UInt8 **typeID;**`

romVersionID — Get ROM version ID

This property gets the ROM version ID from the printer ID of the printer retrieved by **getPrinterResponse**.

Syntax `@property UInt8 **romVersionID;**`

mainFirmwareVersion — Get firmware version (main)

This property gets the firmware version (main) as a string from the printer ID of the printer retrieved by **getPrinterResponse**.

Syntax `@property NSString *__mainFirmwareVersion;__`

manufacturer — Get manufacturer

This property gets the manufacturer name as a string from the printer ID of the printer retrieved by **getPrinterResponse**.

Syntax `@property NSString *__manufacturer;__`

modelName — Get model name

This property gets the model name as a string from the printer ID of the printer retrieved by **getPrinterResponse**.

Syntax `@property NSString *__modelName;__`

serialNumber — Get serial number

This property gets the serial number as a string from the printer ID of the printer retrieved by **getPrinterResponse**.

Syntax `@property NSString *__serialNumber;__`

bootFirmwareVersion — Get firmware version (boot)

This property gets the firmware version (boot) as a string from the printer ID of the printer retrieved by **getPrinterResponse**.

Syntax `@property NSString *bootFirmwareVersion;`

bootFirmwareChecksum — Get firmware checksum (boot)

This property gets the firmware checksum (boot) from the printer ID of the printer retrieved by **getPrinterResponse**.

Syntax `@property NSData *bootFirmwareChecksum;`

mainFirmwareChecksum — Get firmware checksum (main)

This property gets the firmware checksum (main) from the printer ID of the printer retrieved by **getPrinterResponse**.

Syntax `@property NSData *mainFirmwareChecksum;`

firmwareChecksum — Get firmware checksum (main + boot)

This property gets the firmware checksum (main + boot) from the printer ID of the printer retrieved by **getPrinterResponse**.

Syntax `@property NSData *firmwareChecksum;`

4.3.4 `SIIPrinterException` Class

(1) Method List

Methods provided by **`SIIPrinterException`** class are shown in the following table.

Name	Description
`SIIPrinterException`	Constructor

(2) Property List

Properties provided by **`SIIPrinterException`** class are shown in the following table.

Name	Access	Description
`errorCode`	R	Get error code
`errorMessage`	R	Get error message

(3) Constant List

① Error code

Constants used for getting error codes are shown in the following table.

Constant Name	Description	Value
SII_PM_ERROR_ACCESS_DENIED	Failed to get the handle.*1	-1
	An unavailable port was specified.	
	An unsupported method was specified.	
SII_PM_ERROR_SHARING_VIOLATION	An already opened port was specified.	-11
SII_PM_ERROR_PORT_NOT_OPENED	The port is not open.	-12
SII_PM_ERROR_DEVICE_NOT_CONNECTED	There is a problem with the Bluetooth connection between the iOS device and the printer.	-21
SII_PM_ERROR_OFFLINE	Disconnected state or the printer is offline.	-22
SII_PM_ERROR_DEVICE_INITIALIZE_FAILED	Failed to change the printer settings. Data sending to the printer is not completed within the send timeout period, or data receiving from the printer is not completed within the receive timeout period.	-31
SII_PM_ERROR_DATA_SIZE_ZERO	0-byte data was specified.	-101
SII_PM_ERROR_OVER_MAX_DATA_SIZE	Maximum data size is exceeded.	-102
SII_PM_ERROR_ENCODE_FAILED	An error occurred in encoding text data.*1	-111
SII_PM_ERROR_TIMEOUT	Send timeout occurred.	-201
	Receive timeout occurred.	
SII_PM_ERROR_FILE_NOT_FOUND	The specified file is not found.	-301
SII_PM_ERROR_FILE_USED	The specified file is in use by another process.	-302
SII_PM_ERROR_FILE_INVALID	The specified file is invalid.	-303
SII_PM_ERROR_LOW_MEMORY	Memory shortage occurred when loading image file.	-311
SII_PM_ERROR_OVER_MAX_IMAGE	Either or both of width and height of image file exceeds the number of printable maximum dots.	-312
SII_PM_ERROR_LOGO_NOT_DEFINED	The logo is not registered.	-313
SII_PM_ERROR_LOW_USER_AREA	Remaining user area is insufficient.	-401
SII_PM_ERROR_LOW_EXTERNAL_RAM	Remaining RAM capacity is insufficient.	-402
SII_PM_ERROR_INVALID_NO	The specified value for the logo ID is invalid.	-501
SII_PM_ERROR_LABEL_FILE_NOT_SELECTED	The label file is not selected.	-521
SII_PM_ERROR_GET_LABEL_IMAGE	Failed to create the label image.	-522
SII_PM_ERROR_INVALID_PARAM	The specified parameter is invalid.	-9999

*1: Abnormal processing might have occurred.

(4) Method Details

SIIPrinterException — Constructor

This is the exception class that is thrown when API of **SIIPrinterManager** class is called.

Syntax **SIIPrinterException**

(5) Property Details

errorCode — Get error code

Gets the error code of the thrown exception.

Syntax `@property NSInteger` **errorCode;**

Return value See "4.3.4(3) Constant List".

errorMessage — Get error message

Gets the error message of the thrown exception.

Syntax `@property NSString` ***errorMessage;**

Description A character string that supplements the contents of **errorCode** can be retrieved.

4.3.5 `SIIPrinterManagerDelegate` Protocol

(1) Method List

Methods provided by **`SIIPrinterManagerDelegate`** protocol are shown in the following table.

Name	Description
`didStatusChange`	Notify printer status

(NOTE) SLP720RT/SLP721RT do not support the APIs of the barcode scanner.

(2) Method Details

`didStatusChange` Notify printer status

Notifies changes in the printer status.

Syntax
```
- (void) didStatusChange:(SIIPrinterManager *)printerManager
                   status:(NSInteger)status;
```

Parameter

`printerManager`	Calling `SIIPrinterManager` object
`status`	Printer status

Description

This method is called the latest status at the following timing.
・When **`connect`** is executed.
・When the printer status is changed.

This method is called when **`isConnect`** is YES.

The notification of the printer status is stopped by **`disconnect`**.
The notification of the printer status is stopped by setting nil to **`delegate`**.

When communication with the printer is disconnected, this method notifies 0x80000000. After disconnection from the printer, the library attempts to resume communication with the printer until **`disconnect`** is executed. When communication with the printer becomes possible, this method notifies the latest printer status.
See **`getStatus`** for description of the printer status.

Do not execute the APIs of `SIIPrinterManager` within this method.

4.3.6 `SIISmartLabelManager` Class

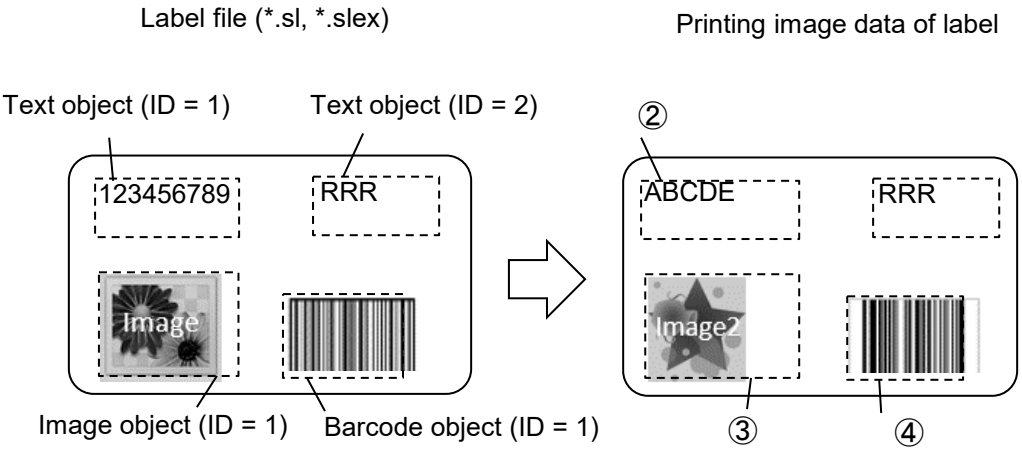
`SIISmartLabelManager` class provides the function to covert the label file (*.sl, *.slex) created using the app into the printable data from the printer.

(1) Method List

Methods provided by the **`SIISmartLabelManager`** class are shown in the following table.

Name	Description
`selectSmartLabelFile`	Specify label file
`replaceSmartLabelTextData`	Replace text data of label
`replaceSmartLabelImageData`	Replace image data of label
`replaceSmartLabelBarcodeData`	Replace barcode data of label

The example of the procedure for replacing and printing data using the label file is described below.



① Specify a label file to print or replace data.

```
[labelManager selectSmartLabelFile:filePath];
```

② Replace text data.

```
[labelManager replaceSmartLabelTextData:1 text:@”ABCDE”];
```

③ Replace image data.

```
[labelManager replaceSmartLabelImageData:1 image:SeasonImage];
```

④ Replace barcode data.

```
[labelManager replaceSmartLabelBarcodeData:1 text:@”123456789”];
```

⑤ Print labels.

```
[printerManager printSmartLabelImageData:labelManager];
```

(2) Method Details

selectSmartLabelFile — Specify label file

Specifies a label file (*.sl, *.slex).

Syntax

```
- (void) selectSmartLabelFile:(NSString *)fileName;
```

Parameter

`fileName`	Path of label file (*.sl, *.slex) to use (*.sl is deprecated.) Specify the label file created in the app.

Error

`SIIPrinterException` is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

Description

The specified label file (*.sl, *.slex) is retained internally.
After specifying the label file, the data of each object can be replaced.

The label files that can be used are restricted. See "4.1.1 Structure of Label File" for restrictions.

Note

The label files (*.sl) are label file that will not be supported in the future.
Use label files (*.slex) that can be created using SII Layout Editor (app version 1.5.0 or later).

replaceSmartLabelTextData — Replace text data of label

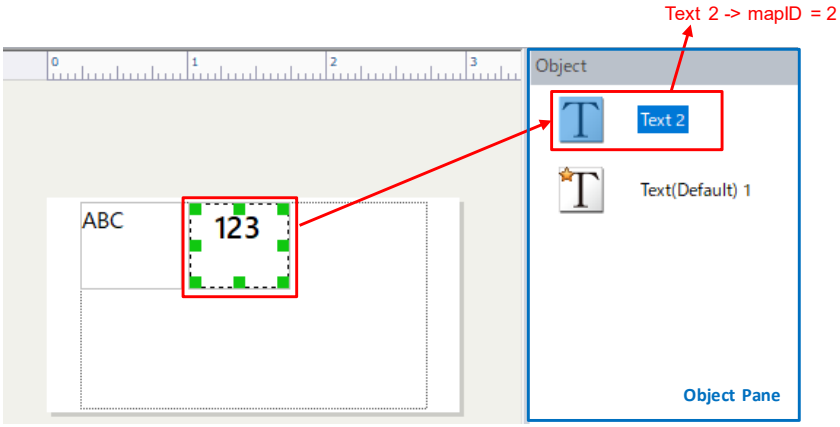
Replaces the value of the text object of the label file (*.sl, *.slex).

Syntax

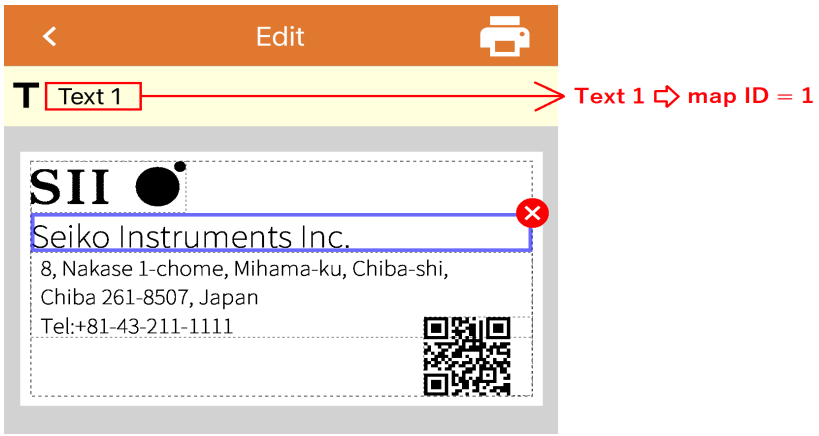
```
- (void)replaceSmartLabelTextData:(NSInteger)mapID
                             text:(NSString *)text;
```

Parameter

`mapID`	ID of text object Specify the ID of the text object mapped on the label file (*.sl, *.slex) of the app. The ID of the text object can be confirmed on the UI display of the app.



UI display of Smart Label Creator



UI display of SII Layout Editor

	`text`	Text data to replace

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

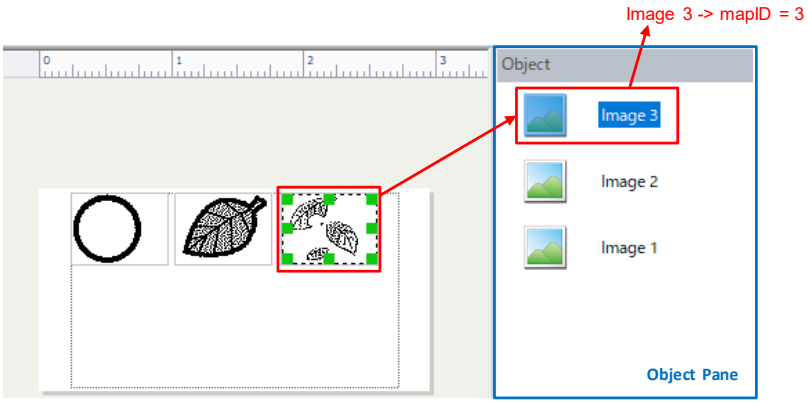
`replaceSmartLabelImageData` Replace image data of label

Replaces the image object of the label file (*.sl, *.slex).

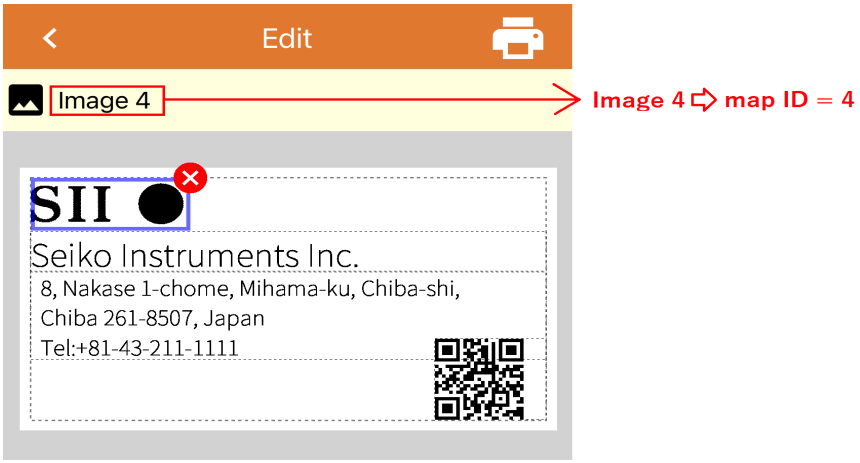
Syntax

```
- (void)replaceSmartLabelImageData:(NSInteger)mapID
                             image:(UIImage *)image;
```

Parameter	`mapID`	ID of the image object Specify the ID of the image object mapped on the label file (*.sl, *.slex) of the app. The ID of the image object can be confirmed on the UI display of the app.



UI display of Smart Label Creator



UI display of SII Layout Editor

	`image`	Image data to replace

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

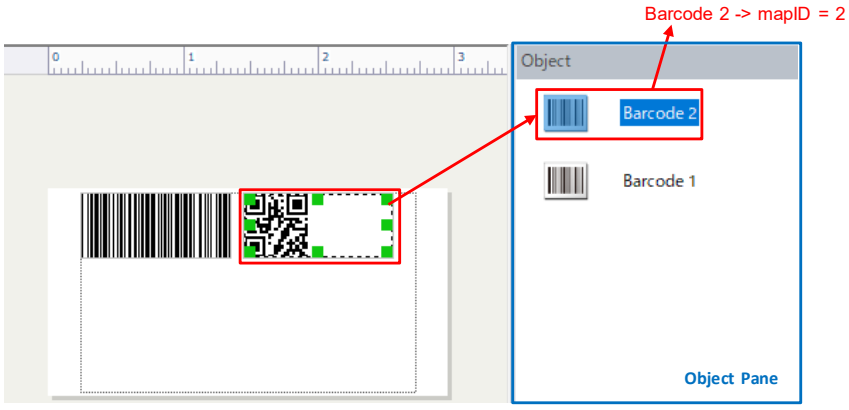
`replaceSmartLabelBarcodeData` Replace barcode data of label

Replaces the value of the barcode object of the label file (*.sl, *.slex).

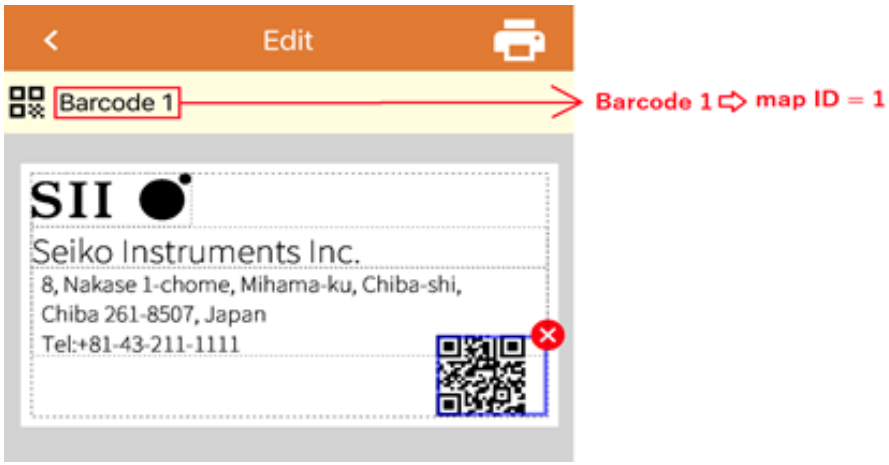
Syntax

```
- (void)replaceSmartLabelBarcodeData:(NSInteger)mapID
                                text:(NSString *)text
```

Parameter	`mapID`	ID of the barcode object Specify the ID of the barcode object mapped on the label file (*.sl, *.slex) of the app. The ID of the barcode object can be confirmed on theUI display of the app.



UI display of Smart Label Creator



UI display of Layout Editor

`text`	Text data to replace Even if the text data to be replaced is invalid barcode data, an error is not caused. Make sure that the barcode data is valid before specifying it.

Error **`SIIPrinterException`** is thrown when an error occurs while this method is being called.
See "**4.3.4 `SIIPrinterException` Class**" for details on the error.

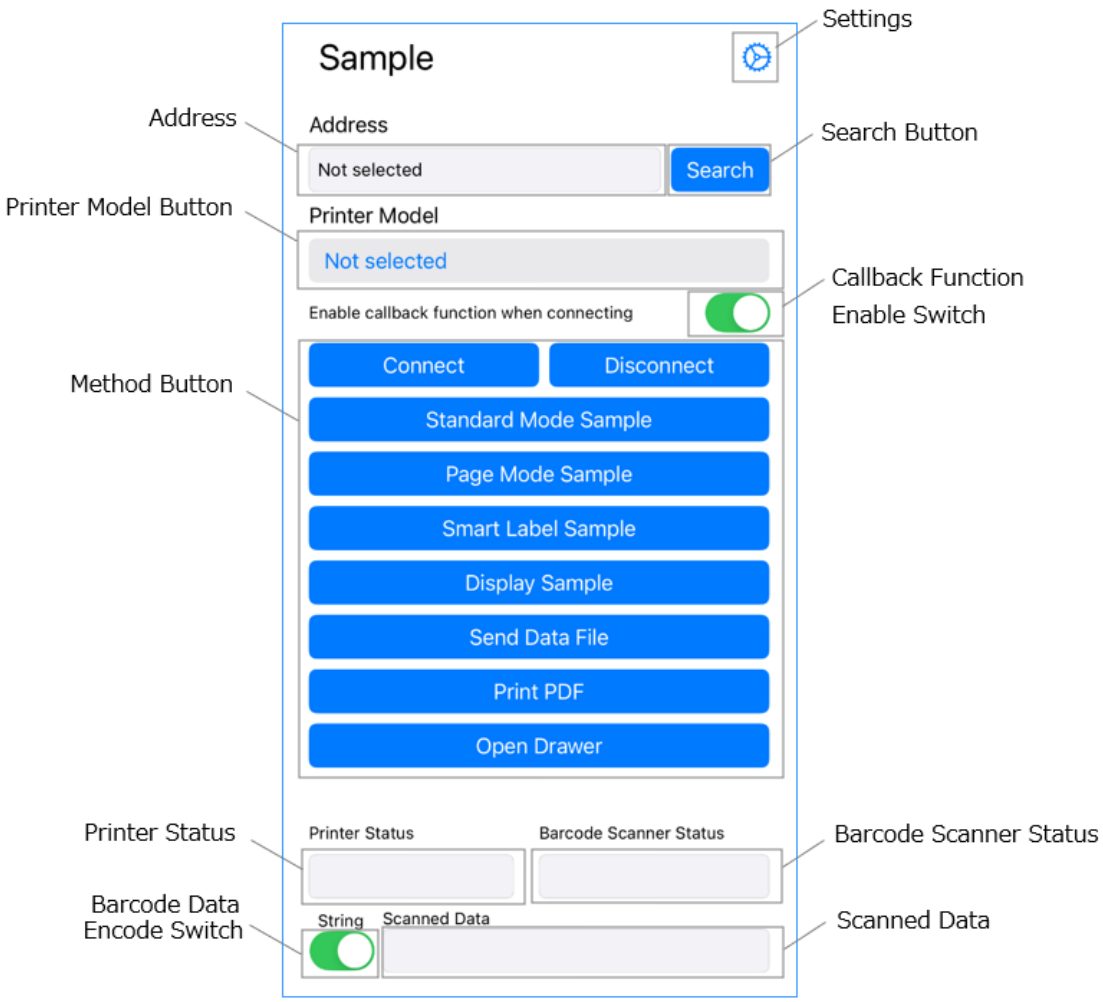
Chapter 5
Sample Program

This chapter describes the sample program provided by SII print class library.

5.1 Screen Layout

SII print class library includes SiiLibSample, a sample program in Xcode project format. This section describes the screen of SiiLibSample.

5.1.1 Main Screen

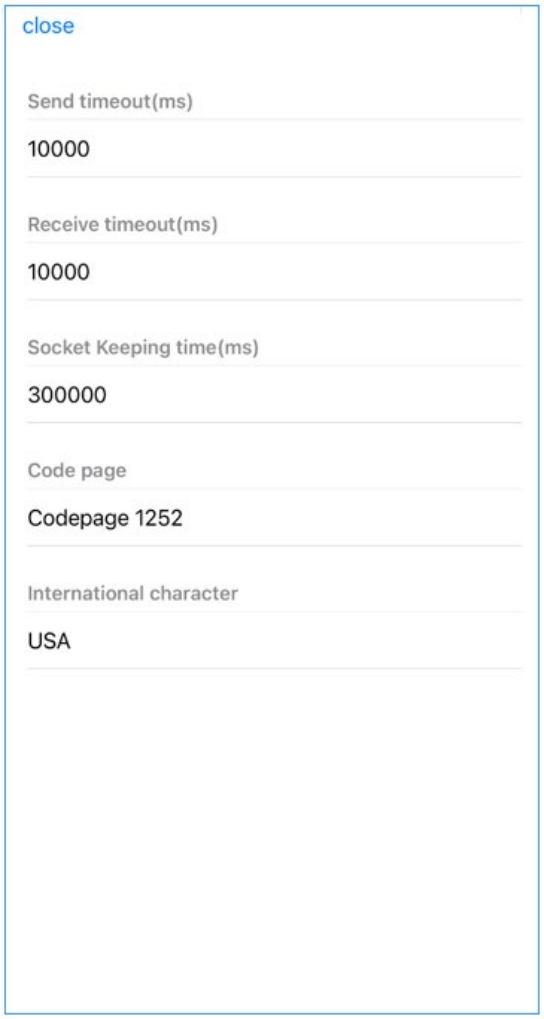


Item	Description
Settings	Tapping the [Settings] button opens the function setting screen. In order to go back to the main screen, tap [close] on the top left of the screen.
Address	Displays the information about the selected printer.
Printer Model Button	Specifies the printer model. When tapping [Printer Model Button], a list of printer models is displayed. By selecting from the list, the printer model can be entered. When the printer is selected from the printer search screen, the printer model is automatically displayed.
Search Button	Starts searching for printers. Transits to the printer search screen. A list of the searched printers is displayed. The printer is selected by tapping the searched printer and returns to the main screen.
Callback Function Enable Switch	Select whether to enable the callback function when connecting to the printer. On : Starts the callback function when connecting. Off : The callback function does not respond.
Method Button*1	In addition to the method buttons for executing **`connect`** and **`disconnect`**, the sample by the combination of some methods can be printed and checked for the operation of peripheral devices.
Printer Status	Displays the printer status. When [Callback Function Enable Switch] is On, the latest status is displayed.
Barcode Scanner Status	Displays the connection status of the barcode scanner. SLP720RT/SLP721RT do not support the barcode scanner.
Barcode Data Encode Switch	Selects the conversion of barcode data read by the barcode scanner. SLP720RT/SLP721RT do not support the barcode scanner.
Scanned Data	Displays the barcode data read by the barcode scanner. SLP720RT/SLP721RT do not support the barcode scanner.

*1: Supported functions vary by model. Only supported functions can be operated.

5.1.2 [Settings] Screen

Various setting functions are displayed in [Settings].



5.2 Precaution

The sample program is subject to change without notice.

No guarantee of proper operation and support are provided for the sample program.

Appendix A
Character Set

A.1 Codepage Table (Character Code Table)

The codepages when **SII_PM_COUNTRY_USA** is set for the international character set are shown below. Print results of the specific character codes vary depending on the setting of the international character set. See "A.2 International Character Set" for the specific character codes.

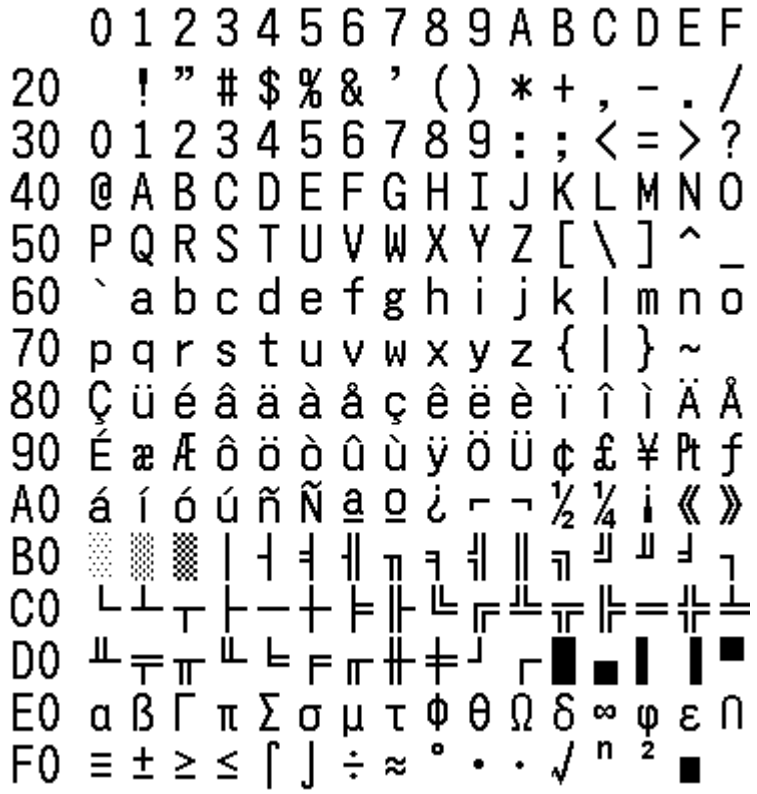


Figure A-1 SII_PM_CODE_PAGE_437 (USA, Standard Europe)

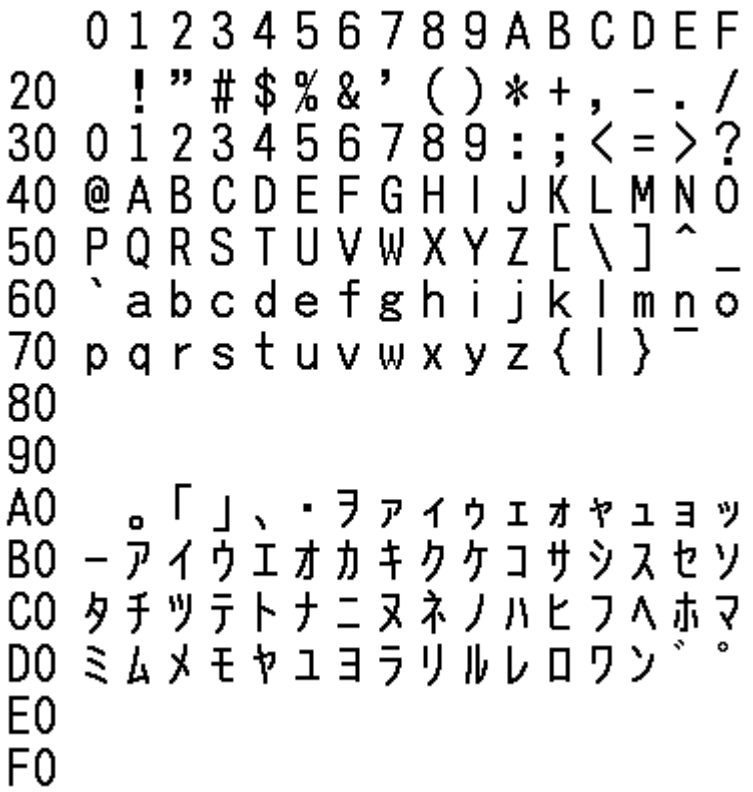


Figure A-2 SII_PM_CODE_PAGE_KATAKANA

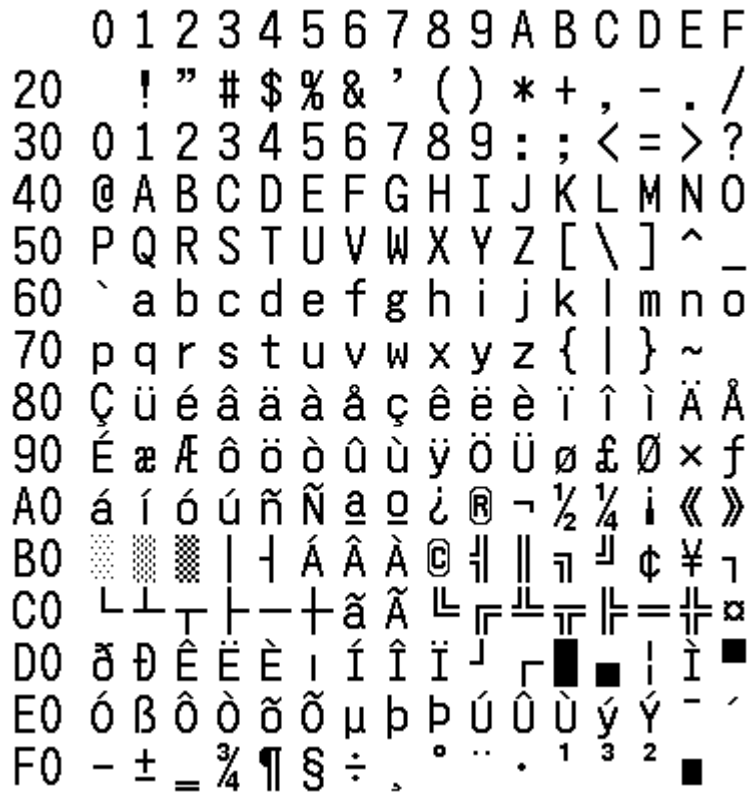


Figure A-3 SII_PM_CODE_PAGE_850 (Multilingual)

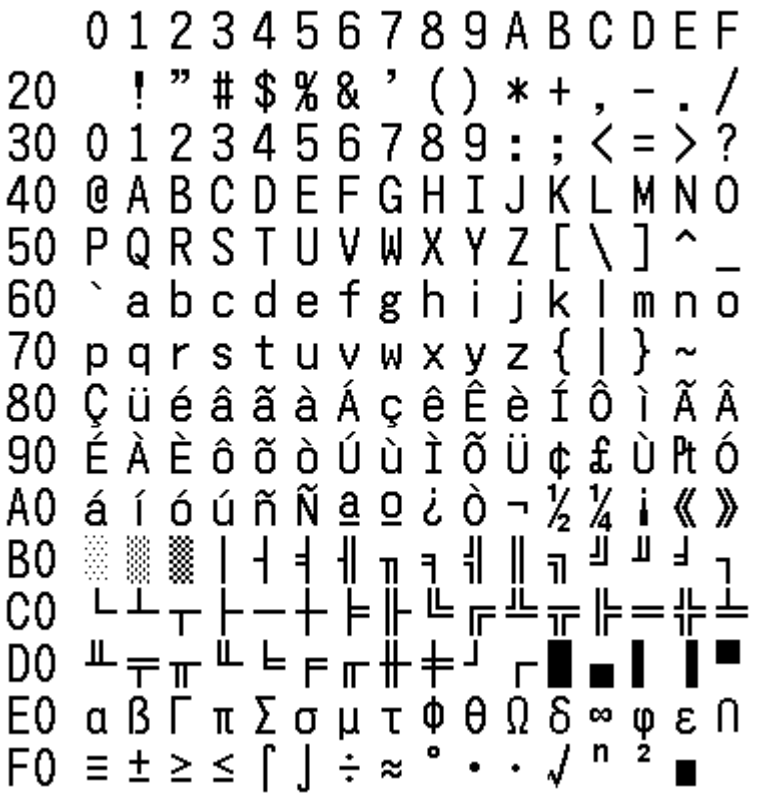


Figure A-4 SII_PM_CODE_PAGE_860 (Portuguese)

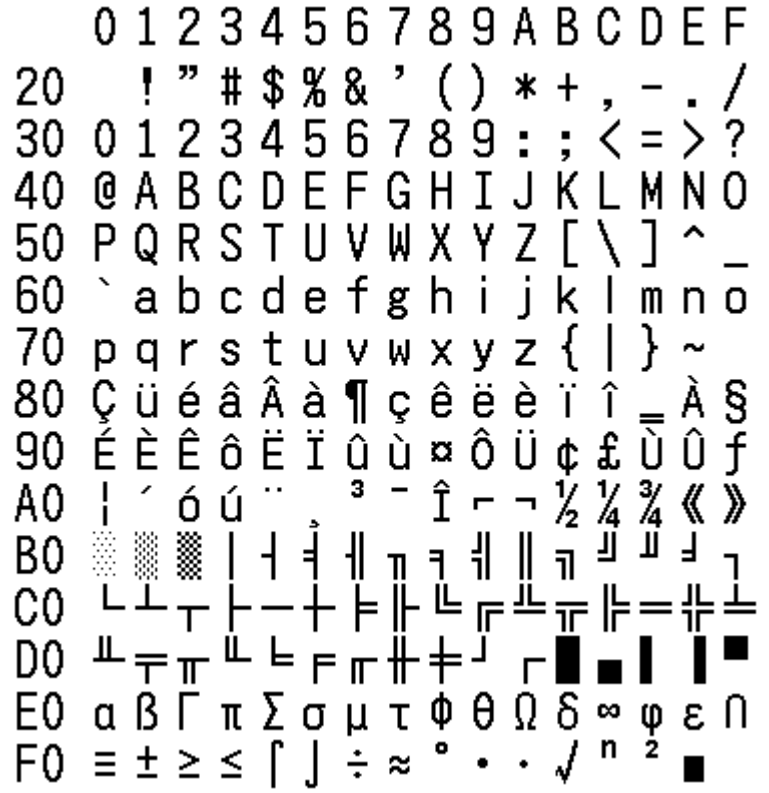


Figure A-5 SII_PM_CODE_PAGE_863 (Canadian-French)

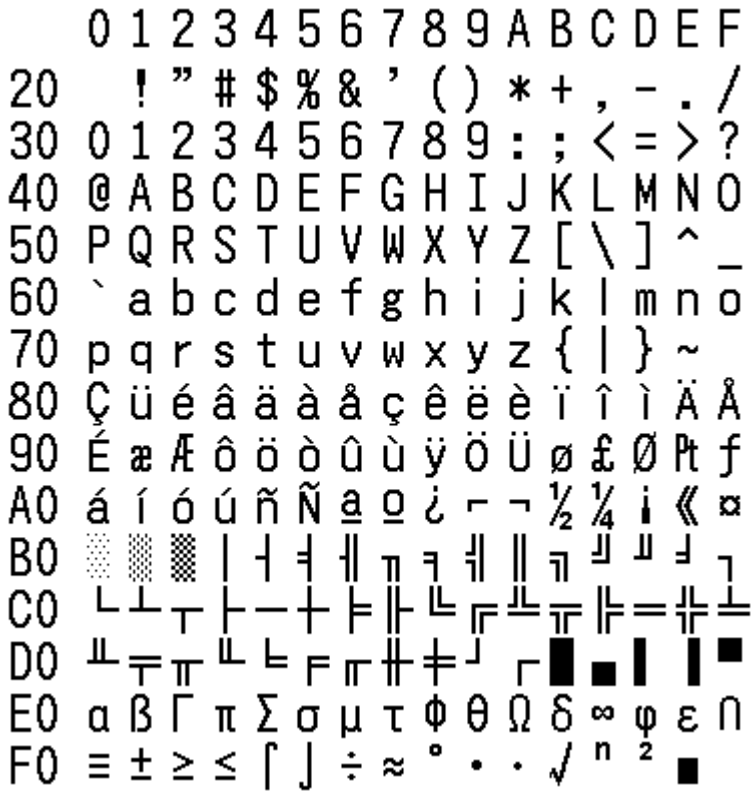


Figure A-6 SII_PM_CODE_PAGE_865 (Nordic)

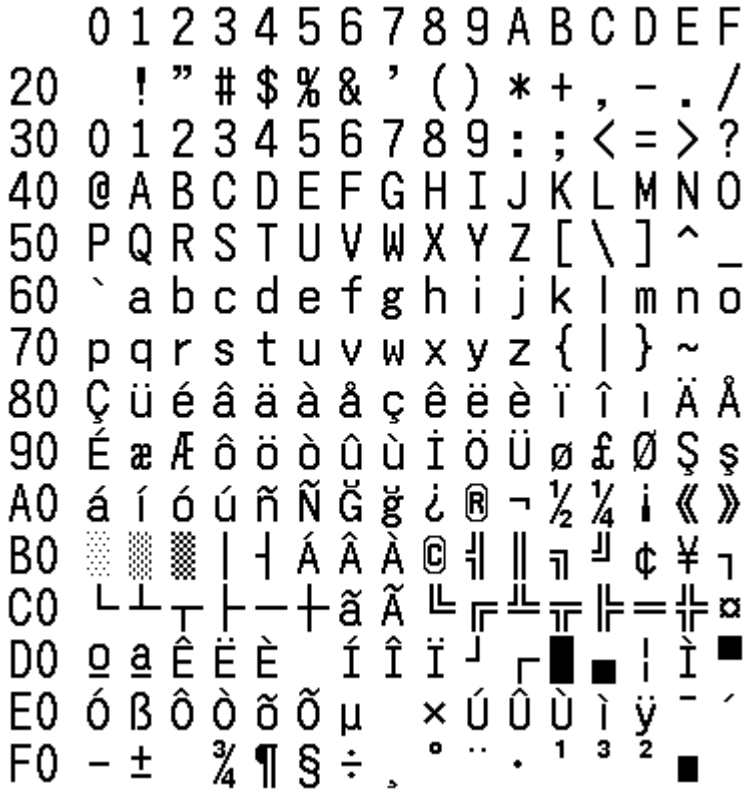


Figure A-7 SII_PM_CODE_PAGE_857 (Turkish)

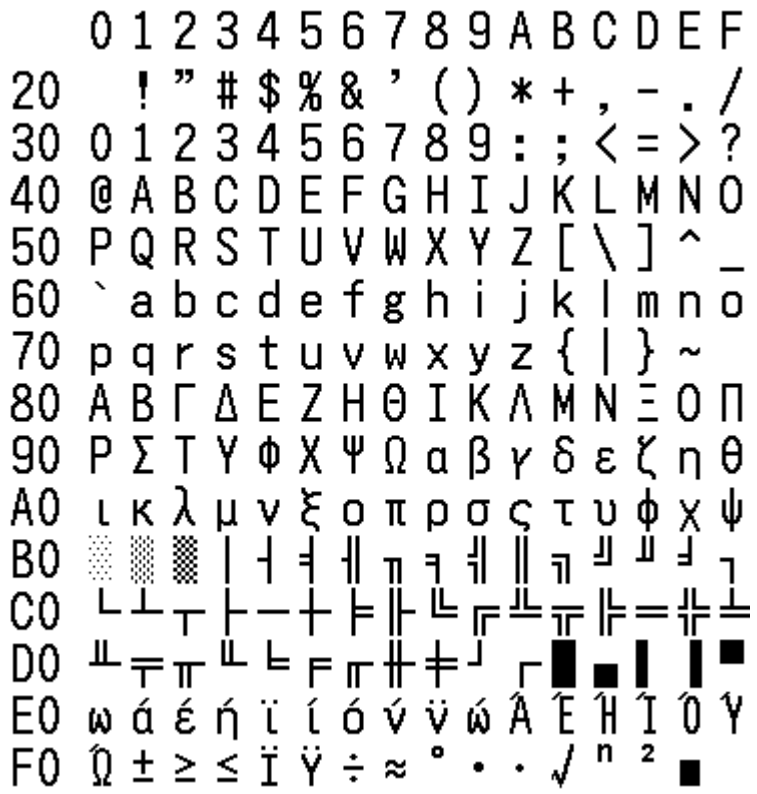


Figure A-8 SII_PM_CODE_PAGE_737 (Greek)

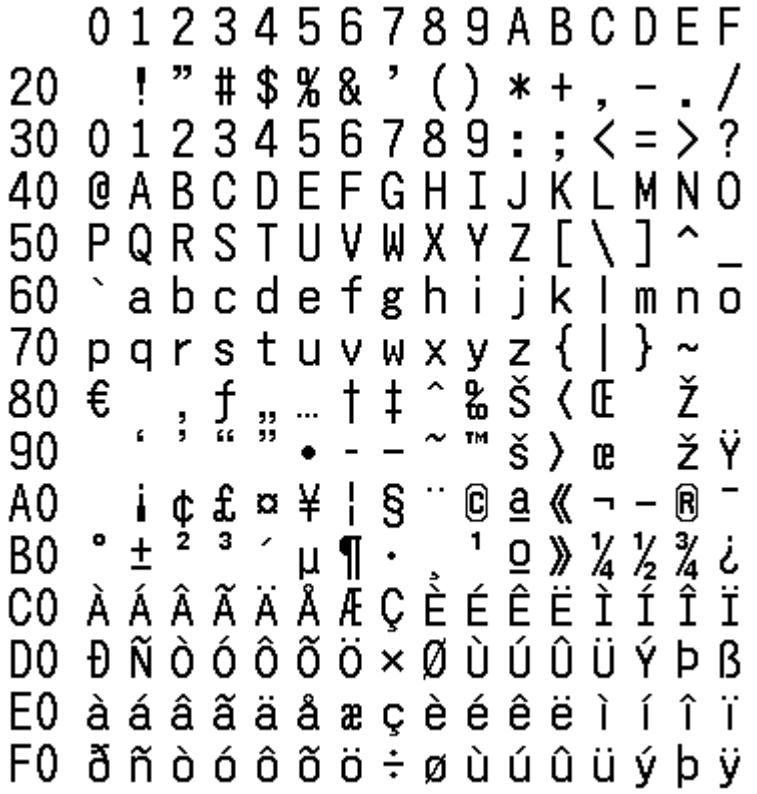


Figure A-9 SII_PM_CODE_PAGE_1252 (Latin)

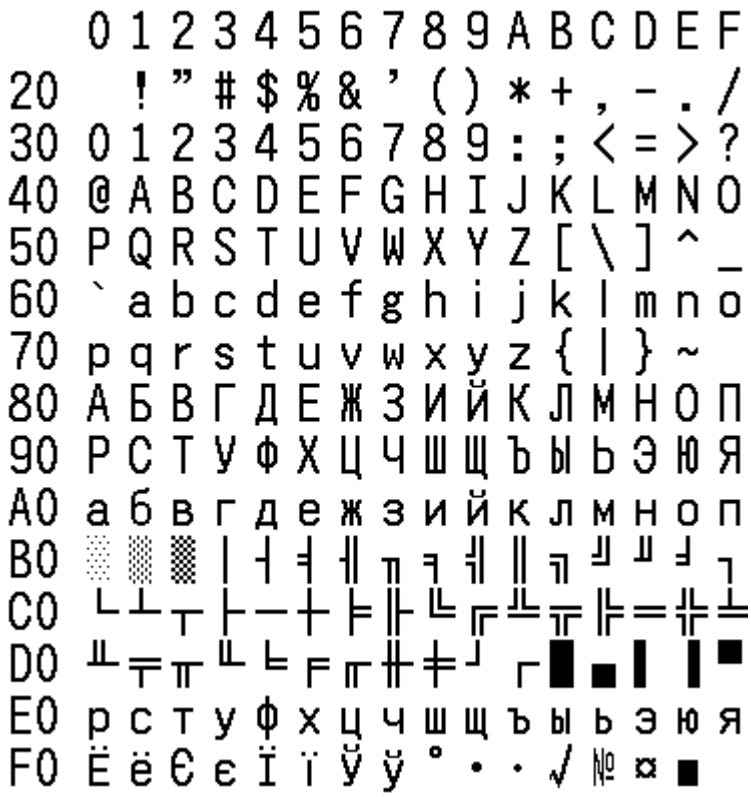


Figure A-10 SII_PM_CODE_PAGE_866 (Russian)

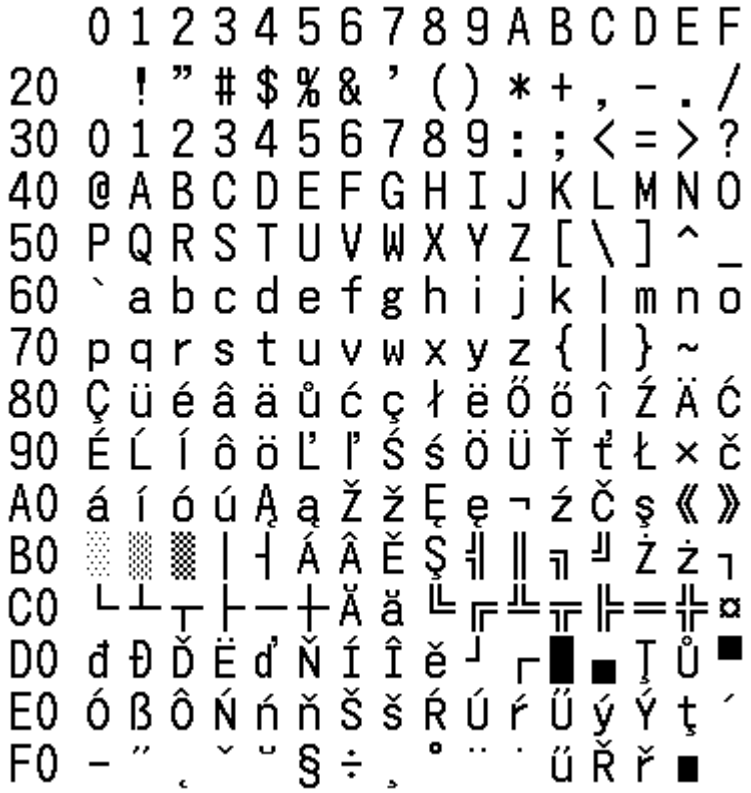


Figure A-11 SII_PM_CODE_PAGE_852 (Eastern Europe)

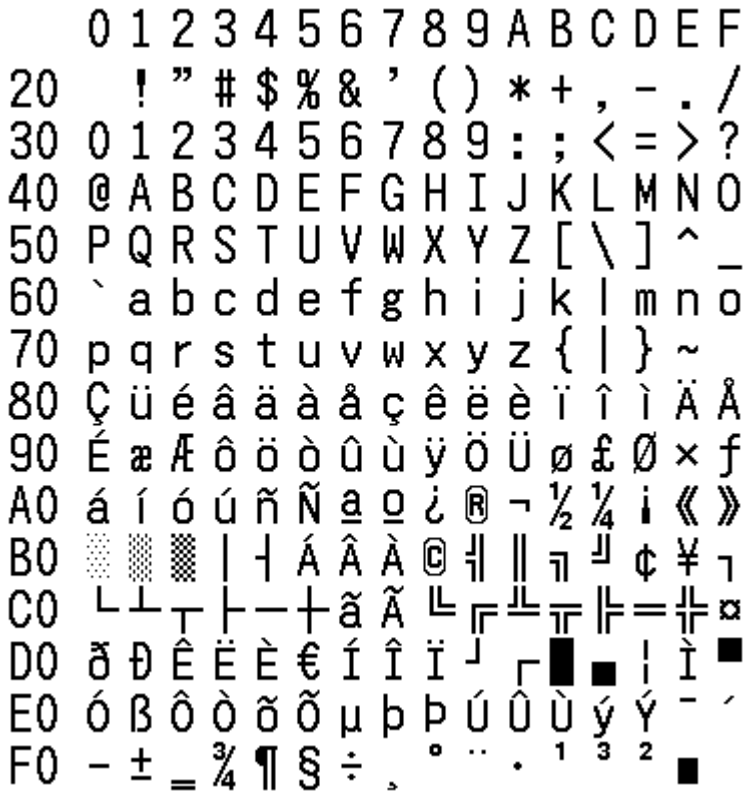


Figure A-12 SII_PM_CODE_PAGE_858 (Euro)



Figure A-13 SII_PM_CODE_PAGE_855 (Cyrillic)



Figure A-14 SII_PM_CODE_PAGE_864 (Arabic)



Figure A-15 SII_PM_CODE_PAGE_1250 (Central European)



Figure A-16 SII_PM_CODE_PAGE_1251 (Cyrillic)

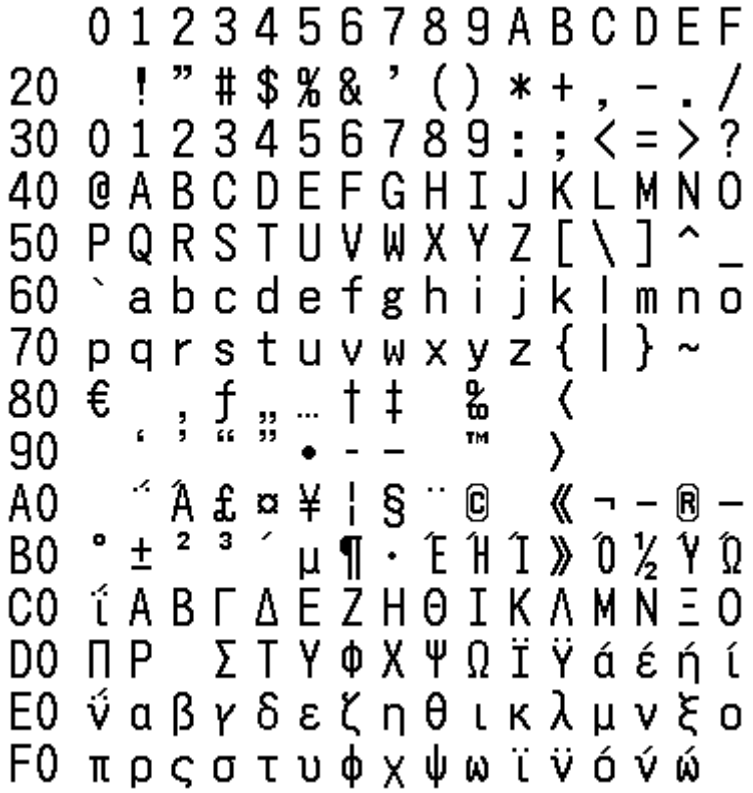


Figure A-17 SII_PM_CODE_PAGE_1253 (Greek)



Figure A-18 SII_PM_CODE_PAGE_1254 (Turkish)

A.2 International Character Set

Print results of the specific character codes vary depending on the setting of the international character set. The following table shows the specific character codes and their print results.

	23	24	40	5B	5C	5D	5E	60	7B	7C	7D	7E
COUNTRY_USA	#	$	@	[	\	]	^	`	{	|	}	~
COUNTRY_FRANCE	#	$	à	°	ç	§	^	`	é	ù	è	¨
COUNTRY_GERMANY	#	$	§	Ä	Ö	Ü	^	`	ä	ö	ü	ß
COUNTRY_ENGLAND	£	$	@	[	\	]	^	`	{	|	}	~
COUNTRY_DENMARK_1	#	$	@	Æ	Ø	Å	^	`	æ	ø	å	~
COUNTRY_SWEDEN	#	¤	É	Ä	Ö	Å	Ü	é	ä	ö	å	ü
COUNTRY_ITALY	#	$	@	°	\	é	^	ù	à	ò	è	ì
COUNTRY_SPAIN	₧	$	@	¡	Ñ	¿	^	`	¨	ñ	}	~
COUNTRY_JAPAN	#	$	@	[	¥	]	^	`	{	|	}	~
COUNTRY_NORWAY	#	¤	É	Æ	Ø	Å	Ü	é	æ	ø	å	ü
COUNTRY_DENMARK_2	#	$	É	Æ	Ø	Å	Ü	é	æ	ø	å	ü
COUNTRY_SPAIN_2	#	$	á	¡	Ñ	¿	é	`	í	ñ	ó	ú
COUNTRY_LATIN_AMERICA	#	$	á	¡	Ñ	¿	é	ü	í	ñ	ó	ú
COUNTRY_ARABIA	#	$	@	[	\	]	^	`	{	|	}	~

Figure A-19 International Character Set

Appendix B
Barcode Size List

B.1 Barcode Size List

B.1.1 `printBarcode`



(1) Height of the barcode image

`hriFont`	`hriPosition`	**Length from Top of Barcode to Reference Point**	**Height of Barcode Image**
SII_PM_FONT_A	**SII_PM_HRI_NONE**	`moduleHeight`	`moduleHeight`
	SII_PM_HRI_POSITION_ABOVE	`moduleHeight` + 32	`moduleHeight` + 32
	SII_PM_HRI_POSITION_BELOW	`moduleHeight`	`moduleHeight` + 32
	SII_PM_HRI_POSITION_ABOVE_BELOW	`moduleHeight` + 64	`moduleHeight` + 64
SII_PM_FONT_B	**SII_PM_HRI_NONE**	`moduleHeight`	`moduleHeight`
	SII_PM_HRI_POSITION_ABOVE	`moduleHeight` + 24	`moduleHeight` + 24
	SII_PM_HRI_POSITION_BELOW	`moduleHeight`	`moduleHeight` + 24
	SII_PM_HRI_POSITION_ABOVE_BELOW	`moduleHeight` + 48	`moduleHeight` + 48

(2) Width of the barcode image

barcodeSymbol	moduleSize	Width of Barcode Image
SII_PM_BARCODE_UPC_A	**SII_PM_BARCODE_MODULE_WIDTH_2**	190
	SII_PM_BARCODE_MODULE_WIDTH_3	285
	SII_PM_BARCODE_MODULE_WIDTH_4	380
	SII_PM_BARCODE_MODULE_WIDTH_5	475
	SII_PM_BARCODE_MODULE_WIDTH_6	570
SII_PM_BARCODE_UPC_E	**SII_PM_BARCODE_MODULE_WIDTH_2**	102
	SII_PM_BARCODE_MODULE_WIDTH_3	153
	SII_PM_BARCODE_MODULE_WIDTH_4	204
	SII_PM_BARCODE_MODULE_WIDTH_5	255
	SII_PM_BARCODE_MODULE_WIDTH_6	306
SII_PM_BARCODE_EAN13	**SII_PM_BARCODE_MODULE_WIDTH_2**	190
	SII_PM_BARCODE_MODULE_WIDTH_3	285
	SII_PM_BARCODE_MODULE_WIDTH_4	380
	SII_PM_BARCODE_MODULE_WIDTH_5	475
	SII_PM_BARCODE_MODULE_WIDTH_6	570
SII_PM_BARCODE_JAN13	**SII_PM_BARCODE_MODULE_WIDTH_2**	190
	SII_PM_BARCODE_MODULE_WIDTH_3	285
	SII_PM_BARCODE_MODULE_WIDTH_4	380
	SII_PM_BARCODE_MODULE_WIDTH_5	475
	SII_PM_BARCODE_MODULE_WIDTH_6	570
SII_PM_BARCODE_EAN8	**SII_PM_BARCODE_MODULE_WIDTH_2**	134
	SII_PM_BARCODE_MODULE_WIDTH_3	201
	SII_PM_BARCODE_MODULE_WIDTH_4	268
	SII_PM_BARCODE_MODULE_WIDTH_5	335
	SII_PM_BARCODE_MODULE_WIDTH_6	402
SII_PM_BARCODE_JAN8	**SII_PM_BARCODE_MODULE_WIDTH_2**	134
	SII_PM_BARCODE_MODULE_WIDTH_3	201
	SII_PM_BARCODE_MODULE_WIDTH_4	268
	SII_PM_BARCODE_MODULE_WIDTH_5	335
	SII_PM_BARCODE_MODULE_WIDTH_6	402
SII_PM_BARCODE_CODE93	**SII_PM_BARCODE_MODULE_WIDTH_2**	18 × number of barcode data + 56
	SII_PM_BARCODE_MODULE_WIDTH_3	27 × number of barcode data + 84
	SII_PM_BARCODE_MODULE_WIDTH_4	36 × number of barcode data + 112
	SII_PM_BARCODE_MODULE_WIDTH_5	45 × number of barcode data + 140
	SII_PM_BARCODE_MODULE_WIDTH_6	54 × number of barcode data + 168
SII_PM_BARCODE_CODE128	**SII_PM_BARCODE_MODULE_WIDTH_2**	22 × number of barcode data + 26
	SII_PM_BARCODE_MODULE_WIDTH_3	33 × number of barcode data + 39
	SII_PM_BARCODE_MODULE_WIDTH_4	44 × number of barcode data + 52
	SII_PM_BARCODE_MODULE_WIDTH_5	55 × number of barcode data + 65
	SII_PM_BARCODE_MODULE_WIDTH_6	66 × number of barcode data + 78

barcodeSymbol	moduleSize	Width of Barcode Image
SII_PM_BARCODE_GS1_OMNI_DIRECTIONAL	**SII_PM_BARCODE_MODULE_WIDTH_2**	192
	SII_PM_BARCODE_MODULE_WIDTH_3	288
	SII_PM_BARCODE_MODULE_WIDTH_4	384
	SII_PM_BARCODE_MODULE_WIDTH_5	480
	SII_PM_BARCODE_MODULE_WIDTH_6	576
SII_PM_BARCODE_GS1_TRUNCATED	**SII_PM_BARCODE_MODULE_WIDTH_2**	192
	SII_PM_BARCODE_MODULE_WIDTH_3	288
	SII_PM_BARCODE_MODULE_WIDTH_4	384
	SII_PM_BARCODE_MODULE_WIDTH_5	480
	SII_PM_BARCODE_MODULE_WIDTH_6	576
SII_PM_BARCODE_GS1_LIMITED	**SII_PM_BARCODE_MODULE_WIDTH_2**	158
	SII_PM_BARCODE_MODULE_WIDTH_3	237
	SII_PM_BARCODE_MODULE_WIDTH_4	316
	SII_PM_BARCODE_MODULE_WIDTH_5	395
	SII_PM_BARCODE_MODULE_WIDTH_6	474
SII_PM_BARCODE_GS1_EXPANDED[*1]	**SII_PM_BARCODE_MODULE_WIDTH_2**	number of barcode module × 2
	SII_PM_BARCODE_MODULE_WIDTH_3	number of barcode module × 3
	SII_PM_BARCODE_MODULE_WIDTH_4	number of barcode module × 4
	SII_PM_BARCODE_MODULE_WIDTH_5	number of barcode module × 5
	SII_PM_BARCODE_MODULE_WIDTH_6	number of barcode module × 6

*1: The number of barcode module is determined by the barcode data to be specified.

barcodeSymbol	nwRatio	moduleSize	Width of Barcode Image
SII_PM_BARCODE_CODE39	SII_PM_NWRATIO_1TO2	SII_PM_BARCODE_MODULE_WIDTH_2	26 × number of barcode data + 50
		SII_PM_BARCODE_MODULE_WIDTH_3	39 × number of barcode data + 75
		SII_PM_BARCODE_MODULE_WIDTH_4	52 × number of barcode data + 100
		SII_PM_BARCODE_MODULE_WIDTH_5	65 × number of barcode data + 125
		SII_PM_BARCODE_MODULE_WIDTH_6	78 × number of barcode data + 150
	SII_PM_NWRATIO_1TO2_5	SII_PM_BARCODE_MODULE_WIDTH_2	29 × number of barcode data + 56
		SII_PM_BARCODE_MODULE_WIDTH_3	45 × number of barcode data + 87
		SII_PM_BARCODE_MODULE_WIDTH_4	58 × number of barcode data + 112
		SII_PM_BARCODE_MODULE_WIDTH_5	74 × number of barcode data + 143
		SII_PM_BARCODE_MODULE_WIDTH_6	87 × number of barcode data + 168
	SII_PM_NWRATIO_1TO3	SII_PM_BARCODE_MODULE_WIDTH_2	32 × number of barcode data + 62
		SII_PM_BARCODE_MODULE_WIDTH_3	48 × number of barcode data + 93
		SII_PM_BARCODE_MODULE_WIDTH_4	64 × number of barcode data + 124
		SII_PM_BARCODE_MODULE_WIDTH_5	80 × number of barcode data + 155
		SII_PM_BARCODE_MODULE_WIDTH_6	96 × number of barcode data + 186
SII_PM_BARCODE_ITF	SII_PM_NWRATIO_1TO2	SII_PM_BARCODE_MODULE_WIDTH_2	14 × number of barcode data + 16
		SII_PM_BARCODE_MODULE_WIDTH_3	21 × number of barcode data + 24
		SII_PM_BARCODE_MODULE_WIDTH_4	28 × number of barcode data + 32
		SII_PM_BARCODE_MODULE_WIDTH_5	35 × number of barcode data + 40
		SII_PM_BARCODE_MODULE_WIDTH_6	42 × number of barcode data + 48
	SII_PM_NWRATIO_1TO2_5	SII_PM_BARCODE_MODULE_WIDTH_2	16 × number of barcode data + 17
		SII_PM_BARCODE_MODULE_WIDTH_3	25 × number of barcode data + 26
		SII_PM_BARCODE_MODULE_WIDTH_4	32 × number of barcode data + 34

barcodeSymbol	nwRatio	moduleSize	Width of Barcode Image
SII_PM_BARCODE_ITF	**SII_PM_NWRATIO_1TO2_5**	**SII_PM_BARCODE_MODULE_WIDTH_5**	41 × number of barcode data + 43
		SII_PM_BARCODE_MODULE_WIDTH_6	48 × number of barcode data + 51
	SII_PM_NWRATIO_1TO3	**SII_PM_BARCODE_MODULE_WIDTH_2**	18 × number of barcode data + 18
		SII_PM_BARCODE_MODULE_WIDTH_3	27 × number of barcode data + 27
		SII_PM_BARCODE_MODULE_WIDTH_4	36 × number of barcode data + 36
		SII_PM_BARCODE_MODULE_WIDTH_5	45 × number of barcode data + 45
		SII_PM_BARCODE_MODULE_WIDTH_6	54 × number of barcode data + 54
SII_PM_BARCODE_CODABAR*1	**SII_PM_NWRATIO_1TO2**	**SII_PM_BARCODE_MODULE_WIDTH_2**	20 × number of data + 2 × (2 + number of wide data) - 2
		SII_PM_BARCODE_MODULE_WIDTH_3	30 × number of data + 3 × (2 + number of wide data) - 3
		SII_PM_BARCODE_MODULE_WIDTH_4	40 × number of data + 4 × (2 + number of wide data) - 4
		SII_PM_BARCODE_MODULE_WIDTH_5	50 × number of data + 5 × (2 + number of wide data) - 5
		SII_PM_BARCODE_MODULE_WIDTH_6	60 × number of data + 6 × (2 + number of wide data) - 6
	SII_PM_NWRATIO_1TO2_5	**SII_PM_BARCODE_MODULE_WIDTH_2**	22 × number of data + 3 × (2 + number of wide data) - 2
		SII_PM_BARCODE_MODULE_WIDTH_3	34 × number of data + 5 × (2 + number of wide data) - 3
		SII_PM_BARCODE_MODULE_WIDTH_4	44 × number of data + 6 × (2 + number of wide data) - 4
		SII_PM_BARCODE_MODULE_WIDTH_5	56 × number of data + 8 × (2 + number of wide data) - 5
		SII_PM_BARCODE_MODULE_WIDTH_6	66 × number of data + 9 × (2 + number of wide data) - 6
	SII_PM_NWRATIO_1TO3	**SII_PM_BARCODE_MODULE_WIDTH_2**	24 × number of data + 4 × (2 + number of wide data) - 2
		SII_PM_BARCODE_MODULE_WIDTH_3	36 × number of data + 6 × (2 + number of wide data) - 3
		SII_PM_BARCODE_MODULE_WIDTH_4	48 × number of data + 8 × (2 + number of wide data) - 4
		SII_PM_BARCODE_MODULE_WIDTH_5	60 × number of data + 10 × (2 + number of wide data) - 5
		SII_PM_BARCODE_MODULE_WIDTH_6	72 × number of data + 12 × (2 + number of wide data) - 6

*1: The number of data is the number of all characters except for the start and stop characters.
The wide data is the number of ": / . +".

barcodeSymbol	Number of Data	moduleSize	Width of Barcode Image
SII_PM_BARCODE_EAN13_ADDON	14 or 15	**SII_PM_BARCODE_MODULE_WIDTH_2**	244
		SII_PM_BARCODE_MODULE_WIDTH_3	366
		SII_PM_BARCODE_MODULE_WIDTH_4	488
		SII_PM_BARCODE_MODULE_WIDTH_5	610
		SII_PM_BARCODE_MODULE_WIDTH_6	732
	17 or 18	**SII_PM_BARCODE_MODULE_WIDTH_2**	298
		SII_PM_BARCODE_MODULE_WIDTH_3	447
		SII_PM_BARCODE_MODULE_WIDTH_4	596
		SII_PM_BARCODE_MODULE_WIDTH_5	745
		SII_PM_BARCODE_MODULE_WIDTH_6	894
SII_PM_BARCODE_JAN13_ADDON	14 or 15	**SII_PM_BARCODE_MODULE_WIDTH_2**	244
		SII_PM_BARCODE_MODULE_WIDTH_3	366
		SII_PM_BARCODE_MODULE_WIDTH_4	488
		SII_PM_BARCODE_MODULE_WIDTH_5	610
		SII_PM_BARCODE_MODULE_WIDTH_6	732
	17 or 18	**SII_PM_BARCODE_MODULE_WIDTH_2**	298
		SII_PM_BARCODE_MODULE_WIDTH_3	447
		SII_PM_BARCODE_MODULE_WIDTH_4	596
		SII_PM_BARCODE_MODULE_WIDTH_5	745
		SII_PM_BARCODE_MODULE_WIDTH_6	894

B.1.2 printPDF417



(1) Height of the barcode image

Height of the barcode image[*1] = moduleHeight × row[*2]

*1: Height of the barcode image = Length from the top of the barcode to the reference point
*2: row≠0

(2) Width of the barcode image

When pdf417Symol is **SII_PM_PDF417_STANDARD**:

Width of the barcode image = (17 × column[*1] + 69) × module size value

*1: column≠0

When pdf417Symol is **SII_PM_PDF417_COMPACT**:

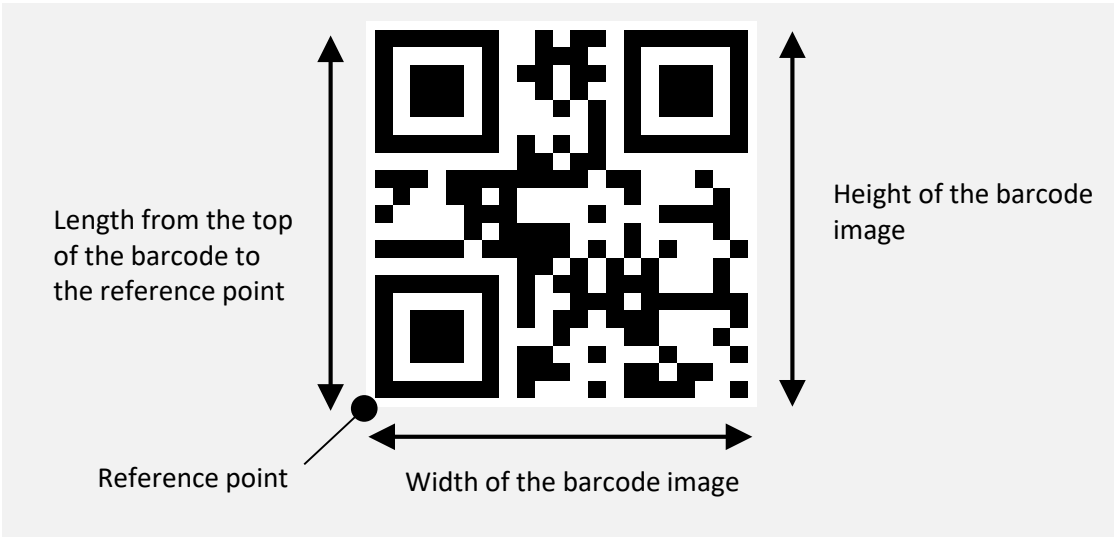
Width of the barcode image = (17 × column[*1] + 35) × module size value

*1: column≠0

Module Size Value

moduleSize	Module Size Value
SII_PM_PDF417_MODULE_WIDTH_2	2
SII_PM_PDF417_MODULE_WIDTH_3	3
SII_PM_PDF417_MODULE_WIDTH_4	4
SII_PM_PDF417_MODULE_WIDTH_5	5
SII_PM_PDF417_MODULE_WIDTH_6	6
SII_PM_PDF417_MODULE_WIDTH_7	7
SII_PM_PDF417_MODULE_WIDTH_8	8

B.1.3 `printQRCode`



(1) Height and width of the barcode image

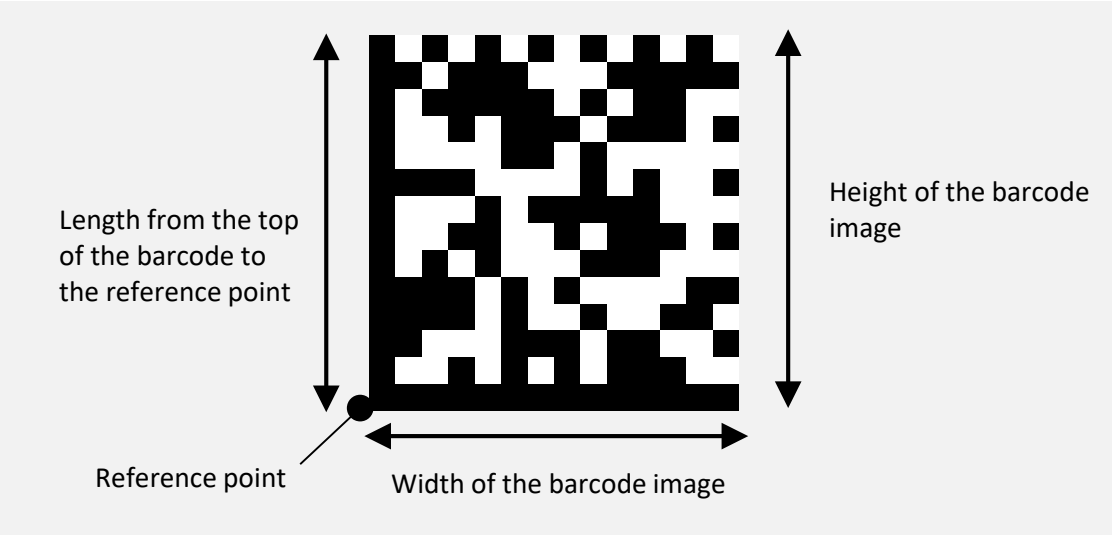
Height[*1] and width of the barcode image = (4 × version[*2] + 17) × module size value

*1: Height of the barcode image = Length from the top of the barcode to the reference point
*2: The version is determined by the content of the barcode data and the error correction level.

Module Size Value

`moduleSize`	**Module Size Value**
SII_PM_QR_MODULE_SIZE_2	2
SII_PM_QR_MODULE_SIZE_3	3
SII_PM_QR_MODULE_SIZE_4	4
SII_PM_QR_MODULE_SIZE_5	5
SII_PM_QR_MODULE_SIZE_6	6
SII_PM_QR_MODULE_SIZE_7	7
SII_PM_QR_MODULE_SIZE_8	8
SII_PM_QR_MODULE_SIZE_9	9
SII_PM_QR_MODULE_SIZE_10	10
SII_PM_QR_MODULE_SIZE_11	11
SII_PM_QR_MODULE_SIZE_12	12
SII_PM_QR_MODULE_SIZE_13	13
SII_PM_QR_MODULE_SIZE_14	14
SII_PM_QR_MODULE_SIZE_15	15
SII_PM_QR_MODULE_SIZE_16	16

B.1.4 `printDataMatrix`



(1) Height and width of the barcode image

Height of the barcode image = number of vertical module × module size value

Width of the barcode image = number of horizontal module × module size value

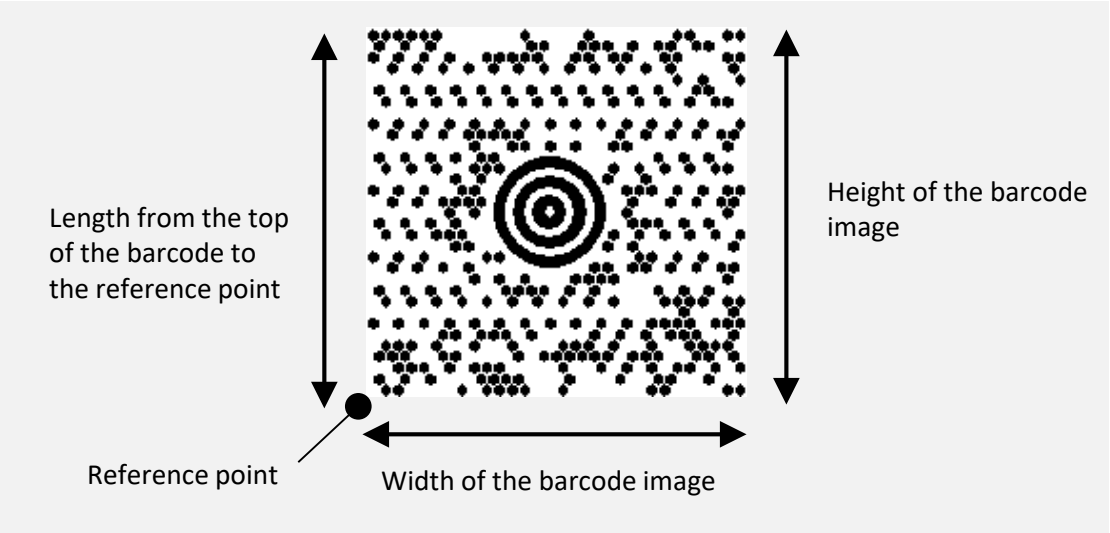
dataMatrixModule	Number of Vertical Module	Number of Horizontal Module
SII_PM_DATA_MATRIX_10_10	10	10
SII_PM_DATA_MATRIX_12_12	12	12
SII_PM_DATA_MATRIX_14_14	14	14
SII_PM_DATA_MATRIX_16_16	16	16
SII_PM_DATA_MATRIX_18_18	18	18
SII_PM_DATA_MATRIX_20_20	20	20
SII_PM_DATA_MATRIX_22_22	22	22
SII_PM_DATA_MATRIX_24_24	23	23
SII_PM_DATA_MATRIX_26_26	26	26
SII_PM_DATA_MATRIX_32_32	32	32
SII_PM_DATA_MATRIX_36_36	36	36
SII_PM_DATA_MATRIX_40_40	40	40
SII_PM_DATA_MATRIX_44_44	44	44
SII_PM_DATA_MATRIX_48_48	48	48
SII_PM_DATA_MATRIX_52_52	52	52
SII_PM_DATA_MATRIX_64_64	64	64
SII_PM_DATA_MATRIX_72_72	72	72
SII_PM_DATA_MATRIX_80_80	80	80
SII_PM_DATA_MATRIX_88_88	88	88
SII_PM_DATA_MATRIX_96_96	96	96
SII_PM_DATA_MATRIX_104_104	104	104
SII_PM_DATA_MATRIX_120_120	120	120

dataMatrixModule	Number of Vertical Module	Number of Horizontal Module
SII_PM_DATA_MATRIX_132_132	132	132
SII_PM_DATA_MATRIX_144_144	144	144
SII_PM_DATA_MATRIX_8_18	8	18
SII_PM_DATA_MATRIX_8_32	8	32
SII_PM_DATA_MATRIX_12_26	12	26
SII_PM_DATA_MATRIX_12_36	12	36
SII_PM_DATA_MATRIX_16_36	16	36
SII_PM_DATA_MATRIX_16_48	16	48

Module Size Value

moduleSize	Module Size Value
SII_PM_DATAMATRIX_MODULE_SIZE_2	2
SII_PM_DATAMATRIX_MODULE_SIZE_3	3
SII_PM_DATAMATRIX_MODULE_SIZE_4	4
SII_PM_DATAMATRIX_MODULE_SIZE_5	5
SII_PM_DATAMATRIX_MODULE_SIZE_6	6
SII_PM_DATAMATRIX_MODULE_SIZE_7	7
SII_PM_DATAMATRIX_MODULE_SIZE_8	8
SII_PM_DATAMATRIX_MODULE_SIZE_9	9
SII_PM_DATAMATRIX_MODULE_SIZE_10	10
SII_PM_DATAMATRIX_MODULE_SIZE_11	11
SII_PM_DATAMATRIX_MODULE_SIZE_12	12
SII_PM_DATAMATRIX_MODULE_SIZE_13	13
SII_PM_DATAMATRIX_MODULE_SIZE_14	14
SII_PM_DATAMATRIX_MODULE_SIZE_15	15
SII_PM_DATAMATRIX_MODULE_SIZE_16	16

B.1.5 `printMaxicode`



(1) Height of the barcode image

Height of the barcode image*1 = 200

*1: Height of the barcode image = Length from the top of the barcode to the reference point

(2) Width of the barcode image

Width of the barcode image = 210

B.1.6 `printGS1DataBarStacked`



(1) Height and width of the barcode image

Height of the barcode image[*1] = 13 × module size value

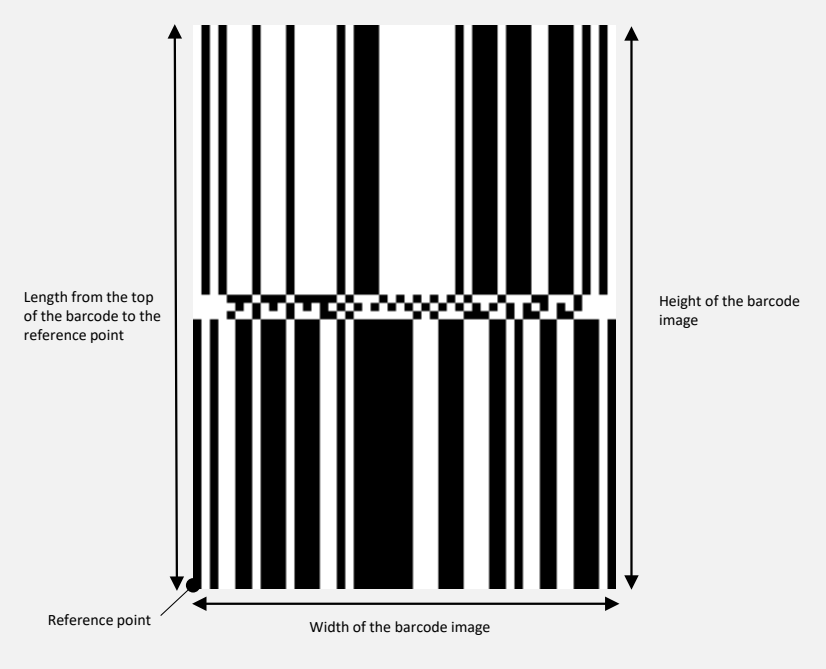
*1: Height of the barcode image = Length from the top of the barcode to the reference point

Width of the barcode image = 50 × module size value

Module Size Value

moduleSize	Module Size Value
SII_PM_GS1DATABAR_MODULE_SIZE_2	2
SII_PM_GS1DATABAR_MODULE_SIZE_3	3
SII_PM_GS1DATABAR_MODULE_SIZE_4	4
SII_PM_GS1DATABAR_MODULE_SIZE_5	5
SII_PM_GS1DATABAR_MODULE_SIZE_6	6
SII_PM_GS1DATABAR_MODULE_SIZE_7	7
SII_PM_GS1DATABAR_MODULE_SIZE_8	8
SII_PM_GS1DATABAR_MODULE_SIZE_9	9
SII_PM_GS1DATABAR_MODULE_SIZE_10	10
SII_PM_GS1DATABAR_MODULE_SIZE_11	11
SII_PM_GS1DATABAR_MODULE_SIZE_12	12
SII_PM_GS1DATABAR_MODULE_SIZE_13	13
SII_PM_GS1DATABAR_MODULE_SIZE_14	14
SII_PM_GS1DATABAR_MODULE_SIZE_15	15
SII_PM_GS1DATABAR_MODULE_SIZE_16	16

B.1.7 `printGS1DataBarStackedOmnidirectional`



(1) Height and width of the barcode image

Height of the barcode image[*1] = (`moduleHeight` × 2 + 3) × module size value

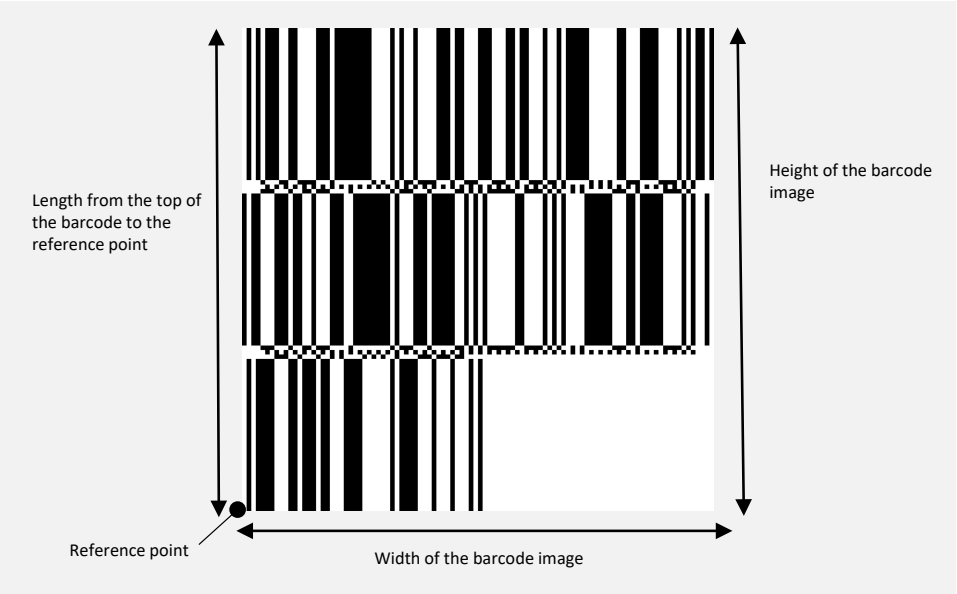
*1: Height of the barcode image = Length from the top of the barcode to the reference point

Width of the barcode image = 50 × module size value

Module Size Value

`moduleSize`	**Module Size Value**
SII_PM_GS1DATABAR_MODULE_SIZE_2	2
SII_PM_GS1DATABAR_MODULE_SIZE_3	3
SII_PM_GS1DATABAR_MODULE_SIZE_4	4
SII_PM_GS1DATABAR_MODULE_SIZE_5	5
SII_PM_GS1DATABAR_MODULE_SIZE_6	6
SII_PM_GS1DATABAR_MODULE_SIZE_7	7
SII_PM_GS1DATABAR_MODULE_SIZE_8	8
SII_PM_GS1DATABAR_MODULE_SIZE_9	9
SII_PM_GS1DATABAR_MODULE_SIZE_10	10
SII_PM_GS1DATABAR_MODULE_SIZE_11	11
SII_PM_GS1DATABAR_MODULE_SIZE_12	12
SII_PM_GS1DATABAR_MODULE_SIZE_13	13
SII_PM_GS1DATABAR_MODULE_SIZE_14	14
SII_PM_GS1DATABAR_MODULE_SIZE_15	15
SII_PM_GS1DATABAR_MODULE_SIZE_16	16

B.1.8 `printGS1DataBarExpandedStacked`



(1) Height and width of the barcode image

Height of the barcode image[*1] = ((34 + 3) × number of row[*2] + 34) × module size value

*1: Height of the barcode image = Length from the top of the barcode to the reference point
*2: The number of row is determined by the barcode data.

Width of the barcode image = (4 + 49 × `column` / 2) × module size value

Module Size Value

`moduleSize`	**Module Size Value**
SII_PM_GS1DATABAR_MODULE_SIZE_2	2
SII_PM_GS1DATABAR_MODULE_SIZE_3	3
SII_PM_GS1DATABAR_MODULE_SIZE_4	4
SII_PM_GS1DATABAR_MODULE_SIZE_5	5
SII_PM_GS1DATABAR_MODULE_SIZE_6	6
SII_PM_GS1DATABAR_MODULE_SIZE_7	7
SII_PM_GS1DATABAR_MODULE_SIZE_8	8
SII_PM_GS1DATABAR_MODULE_SIZE_9	9
SII_PM_GS1DATABAR_MODULE_SIZE_10	10
SII_PM_GS1DATABAR_MODULE_SIZE_11	11
SII_PM_GS1DATABAR_MODULE_SIZE_12	12
SII_PM_GS1DATABAR_MODULE_SIZE_13	13
SII_PM_GS1DATABAR_MODULE_SIZE_14	14
SII_PM_GS1DATABAR_MODULE_SIZE_15	15
SII_PM_GS1DATABAR_MODULE_SIZE_16	16

Appendix C
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C.1 MIT License

- **SSZipArchive**

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C.2 Apache License 2.0

- **zxingify-objc**

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